

Leather for a Sustainable Future.

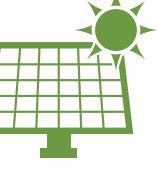


ISA Nextgenmaterials

Fall / Winter 2027  
Global Footwear Leather Collection

ISA TanTec™, a business unit in ISA Group, manufactures **LITE** (Low Impact To the Environment) leather with our commitment to minimize negative environmental impacts. Sustainability is an important part of ISA group's identity. In 2003, ISA group developed the LITE concept which defines a high standard of environmental sustainability in the manufacturing process.

## LITE Features

	<p><b>Bamboo Wall</b> Rarely seen in traditional tanneries, the use of bamboo walls naturally ventilates the entire production facility with a constant breeze of fresh air to save air condition in hot geographic area.</p>
	<p><b>Solar System</b> We make use of renewable solar thermal energy to replace diesel fuel, which is traditionally used to heat up water for the tanning process. Approx. 65% of hot water is heated with solar energy.</p>
	<p><b>Rain Lagoon</b> To limit the impact on the local communities, we minimize the usage of municipal water by the collection of rainwater for production and greenery. Approx. 25,000 m³ of rainwater is collected by our lagoon per year.</p>
	<p><b>Wind Energy</b> We use wind energy to generate green energy which allows rainwater to be pumped from the lagoon into production.</p>
	<p><b>Natural Light</b> Opaque light panels used in the ceiling of production floors to maximize the use of natural lighting during the day. During days without sunshine, LED light bulbs are used to illuminate the production floor. This saves more than approx. 2,600 production hours of lighting every year.</p>
	<p><b>Wetland</b> Our engineered wetlands allow a natural purification process of our wastewater without generating emissions. Our treatment facilities are unique in the industry due to the amount of planning, innovation and investment involved. Each wetland is set up with an automated water level control system for optimal wastewater treatment.</p>

## Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

Article	LITE Water Savings (L/SF) 	LITE Energy Savings (MJ/SF) 
Amethyst	8.68	2.14
Canopy	8.72	3.12
Empoli	9.78	2.56
Grissini	9.29	2.51
Hawaii WP	9.24	2.54
Riverdale	9.83	2.15
Rozanno	8.72	2.22
Sabana Soft	8.68	2.81
Santro WP	8.74	2.85
Sawyer WP	8.83	1.82
Summit	9.18	2.61
Tailgate WP	8.25	2.42

The numbers are showing the energy and water an article will save per square foot, comparing to the Bronze Rate (65%) in the latest LWG Protocol of 50.4 MJ/m² (4.68 MJ/sqf) for energy consumption and 134.1 L/m² (12.46 L/sqf) for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



Discover more about ISA LITE LEATHER

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# ISA Responsible Hide Sourcing



## LWG Silver/Gold Rated

To ensure the comprehensive impact of our hide supply chains, all incoming hides must adhere to the following fundamental requirements:

- 100% hides source from LWG Silver/Gold rated suppliers
- 100% of hides traceable back to the slaughterhouse

Internal Policy: ISA-III-101-07-E



## Greener Pastures™

Enhanced traceability to birth farms with comprehensive animal welfare requirements:

- All hides are traceable by lots back to a specific group of farms or ranches through documented chain of custody processes, ensuring complete transparency
- All cattle are fed a vegetarian diet
- Comprehensive animal welfare practices are implemented including Beef Quality Assurance (BQA) animal welfare guidelines or North American Meat Institute (NAMI) animal welfare guidelines
- USDA Humane Handling program protocol is adhered to

Internal Policy: ISA-III-204-02-E



## Greener Pastures™ Deforestation and Conversion Free

Complies with EUDR requirements, including providing geolocation coordinates and polygons from the birth farm and fattening farms for direct and indirect suppliers:

- Ensures that all hides originate from farms or ranches with documented chain of custody practices and third-party verifications of deforestation free
- Both Uruguay (MOGP) and Brazil (MDCF) hides meet these requirements

Internal Policy: ISA-III-204-02-E



## Regenerative Hides

Support regenerative agricultural practices that restore degraded soils, enhance biodiversity, and water retention, and have a net positive impact:

- Ensures all hides are traceable back to birth farms or ranches with comprehensive chain of custody documentation
- Adhere to the GRASS (The Generalized Regenerative Agriculture Sourcing Specification) Protocol
- Prioritize soil health, biodiversity protection, and maintaining vegetative cover
- Implement organic carbon sequestration practices
- The minimum animal welfare requirements are those established by the American Grassfed Association (AGA) Grassfed Ruminant Standard or those used in Audubon's Conservation Ranching Protocol and align with industry standards

Internal Policy: ISA-III-204-01-E



# WHY CHOOSE LEATHER FROM ISA ?

We know you have countless choices for your leather sourcing needs. We always appreciate your partnership and below are just a few of the advantages you get by sourcing your leather from ISA.



# Seasonal Color



2027 FALL WINTER COLLECTION

COLOR PALETTE

Buckthorn  
Brown  
18-0935  
031-51-22

Blackberry  
Wine  
19-2816  
147-29-12

Deep Teal  
19-4914  
096-34-06

Papyrus  
11-0107  
037-91-06

Flame  
Scarlet  
18-1662  
010-46-36

Fuchsia  
Purple  
18-2436  
152-47-34

# Core Color



Black



Dark Shadow  
19-3906  
000-36-00



Fossil  
17-0909  
028-47-06



Clove  
18-1320  
020-43-11



Starfish  
16-1120  
035-62-11



Charcoal Gray  
18-0601  
012-43-00



Dove  
15-0000  
025-68-03



Fog  
13-0607  
034-80-06



Cashew  
17-1137  
027-51-19



Madder Brown  
19-1331  
014-27-19



Leather Brown  
18-1142  
025-42-24



Demitasse  
19-0712  
029-25-07



Brunette  
19-1235  
021-33-12



Monk's Robe  
18-1048  
029-34-19



Natural



Peacock  
19-3920  
126-21-11



Olive Night  
19-0515  
049-33-06

## Environmental Impact of Amethyst



\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Amethyst

**PRODUCT FEATURES:** A new addition to our Brush Off family, this leather features a metallic base layered with a black top coat designed to be brushed off for customized contrast. The result is a distinctive, subtle metallic sheen that adds depth and dimension to any design.



Temper:	3.0 (+/- 0.5) @25mm	Shoe Finishing Suggestion: Use abrasive wax DC 3800 From Fenice chemicals to brush off top to reveal base color underneath, to make it shine use DC 3700 wax from Fenice chemicals .
Color Range Available:	Light - Dark *Limited colors based on metallic color card	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.2 - 1.6mm	Available on Regenerative Hides? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For Regen, no SATRA, max. thickness 1.46mm
Oil Content:	Max 10%	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
Milling Pattern:	Medium	• Waterproof version is not available.

## Environmental Impact of Canopy



1  
Sqft of  
Leather

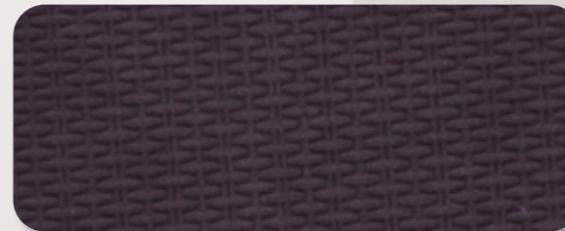
8.72  
Liters of  
Water Saved

3.12  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Canopy

PRODUCT FEATURES: A soft nubuck leather with a small geometric emboss that adds texture and depth, CANOPY gives a fresh, versatile look to casual and athletic footwear.



Blackberry Wine 19-2816 TPG



Buckthorn Brown 18-0935 TPG



Dark Shadow 19-3906 TPG



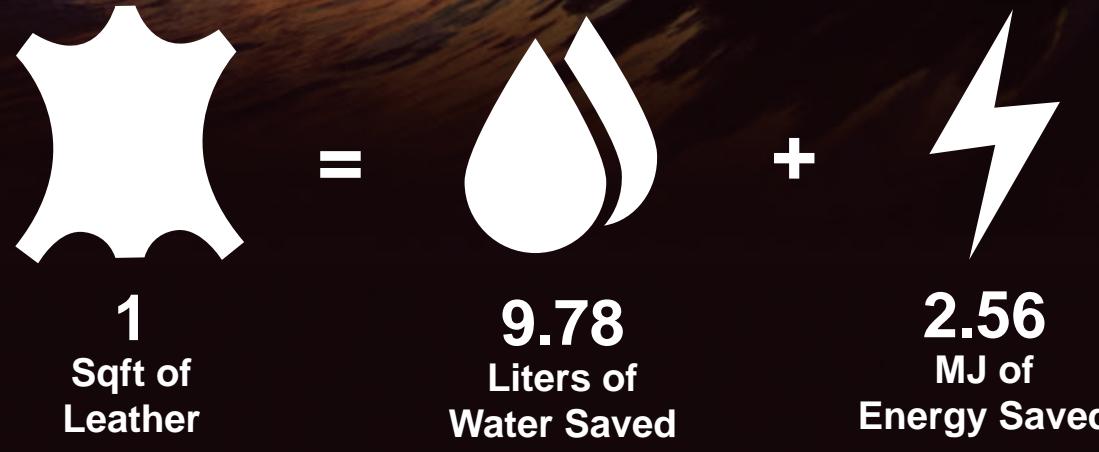
Deep Teal 19-4914 TPG



Fossil 17-0909 TPG

Temper:	3.5 (+/- 0.5) @25mm	Shoe Finishing Suggestion: None.
Color Range Available:	Light - Dark	Available on Greener Pastures™ (GP)? YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
Weight Range Available:	1.2 - 1.6mm	Available on Regenerative Hides? YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
Oil Content:	Max 10%	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
Milling Pattern:	Embossed	• Waterproof version is not available.

## Environmental Impact of Empoli



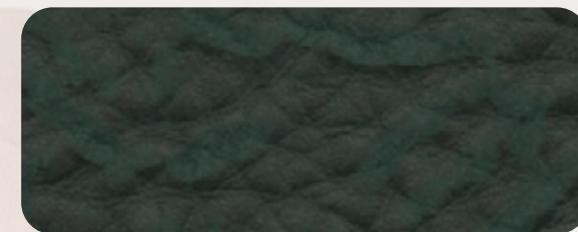
\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Empoli

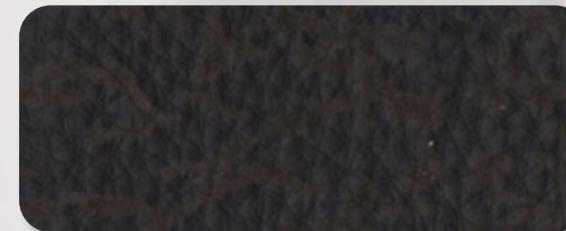
PRODUCT FEATURES: A rugged leather featuring a large grain emboss and lightly buffed surface for a natural two-tone effect. EMPOLI's bold texture and durable character make it an excellent choice for western and work footwear.



Buckthorn Brown 18-0935 TPG



Deep Teal 19-4914 TPG



Demitasse 19-0712 TPG



Madder Brown 19-1331 TPG

Temper:	1.8 (+/- 0.5) @25mm	Shoe Finishing Suggestion: None.
Color Range Available:	Medium - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.4 - 2.0mm	Available on Regenerative Hides? YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
Oil Content:	Max 18%	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
Milling Pattern:	Embossed	• Waterproof version is not available.

## Environmental Impact of Grissini



\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Grissini

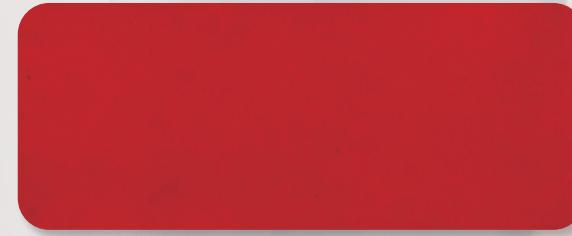
PRODUCT FEATURES: A smooth, athletic leather designed for premium active footwear. GRISSINI offers a refined finish and superior durability, making it ideal for sneakers and lifestyle silhouettes.



Black



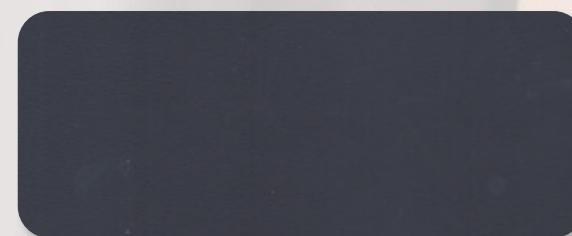
Dove 15-0000 TPG



Flame Scarlet 18-1662 TPG



Papyrus 11-0107 TPG



Peacoat 19-3920 TPG

Temper:	2.3 (+/- 0.5) @25mm	Shoe Finishing Suggestion: None.
Color Range Available:	Light - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.2 - 1.6mm	Available on Regenerative Hides? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For Regen, no SATRA, max. thickness 1.46mm
Oil Content:	Max 12%	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
Milling Pattern:	Smooth	• Waterproof version - <i>Iceberg WP</i> is available.



## Hawaii WP

PRODUCT FEATURES: A soft, oiled waterproof leather featuring a rich pull-up and deep scrunch texture. HAWAII WP's natural two-tone effect adds depth and dimension, making it ideal for relaxed, rugged styles with a worn-in appeal.



Black



Demitasse 19-0712 TPG



Flame Scarlet 18-1662 TPG



Madder Brown 19-1331 TPG



Monk's Robe 18-1048 TPG



\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper:	2.3 (+/- 0.5) @25mm	Shoe Finishing Suggestion: None.
Color Range Available:	Medium - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.4 - 2.0mm	Available on Regenerative Hides? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For Regen, no SATRA, max. thickness 1.24mm
Oil Content:	Max 20%	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
Milling Pattern:	Embossed	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Hawaii</i> is available.

## Environmental Impact of Riverdale



1  
Sqft of  
Leather

9.83  
Liters of  
Water Saved

2.15  
MJ of  
Energy Saved

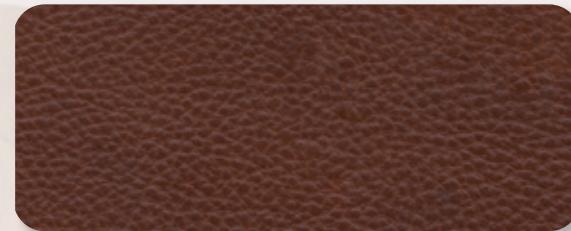
\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Riverdale

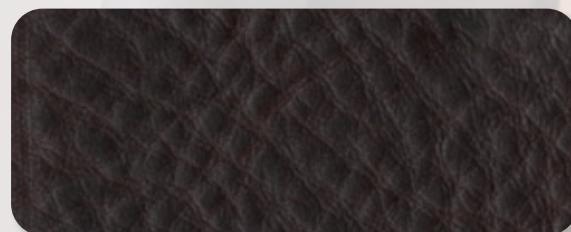
PRODUCT FEATURES: Waxed shine combined with a relaxed grain creates a gutsy leather for combat, utility, western or biker styles.



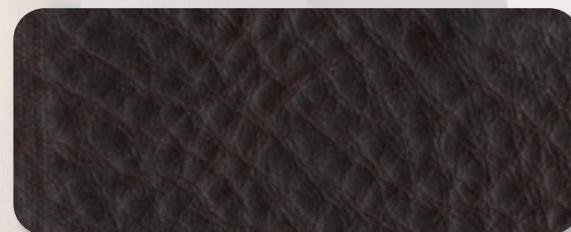
Black



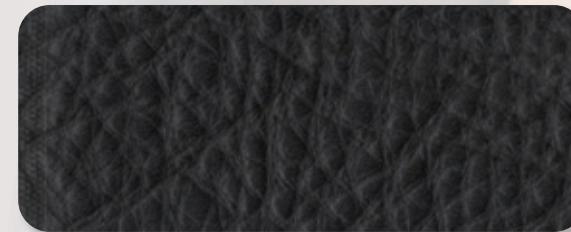
Buckthorn Brown 18-0935 TPG



Clove 18-1320 TPG



Madder Brown 19-1331 TPG



Olive Night 19-0515 TPG

Temper:	3.0 (+/- 0.5) @25mm	Shoe Finishing Suggestion: None.
Color Range Available:	Medium - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.4 - 2.2mm	Available on Regenerative Hides? YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
Oil Content:	Max 20%	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
Milling Pattern:	Heavy	• Waterproof version - <b>Riverdale WP</b> is available.

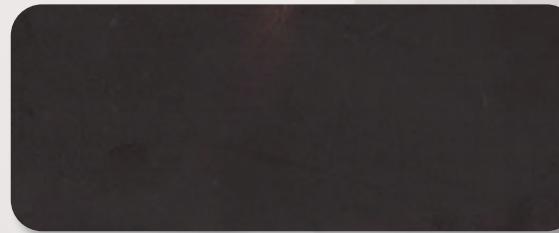
## Environmental Impact of Rozanno



\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Rozanno

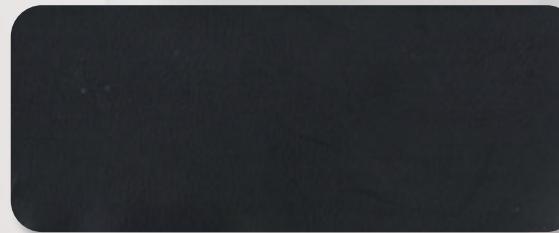
**PRODUCT FEATURES:** A dry, smooth waxed leather with a rich pull-up and classic character. ROZANNO's traditional tannage delivers timeless versatility, making it a perfect fit for boat shoes, boots, and western-inspired styles alike.



Brunette 19-1235 TPG



Charcoal Gray 18-0601 TPG



Deep Teal 19-4914 TPG



Madder Brown 19-1331 TPG

Temper:	2.0 (+/- 0.5) @25mm	Shoe Finishing Suggestion: Brush cotton wheel to restore the shine.
Color Range Available:	Medium - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.4 - 1.8mm	Available on Regenerative Hides? YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
Oil Content:	Max 18%	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
Milling Pattern:	Smooth	• Waterproof version is not available.

## Environmental Impact of Sabana Soft



1  
Sqft of  
Leather

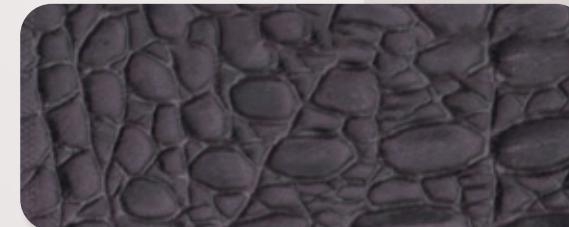
8.68  
Liters of  
Water Saved

2.81  
MJ of  
Energy Saved

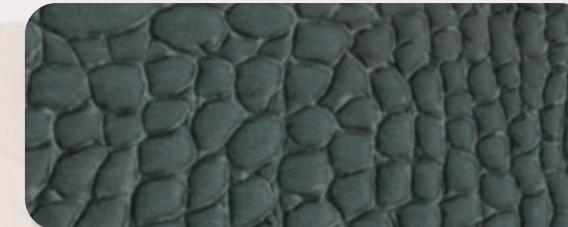
\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Sabana Soft

PRODUCT FEATURES: With a deep croc emboss on a classic tannage, SABANA SOFT features a subtle pull-up and smooth handfeel, while its deeply defined emboss ensures the pattern remains crisp and intact through lasting and wear.



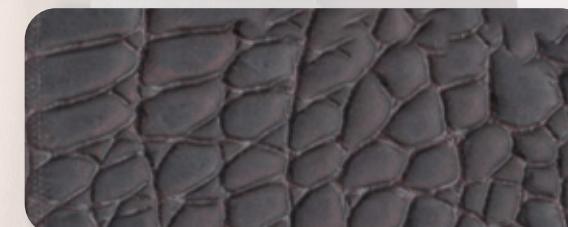
Blackberry Wine 19-2816 TPG



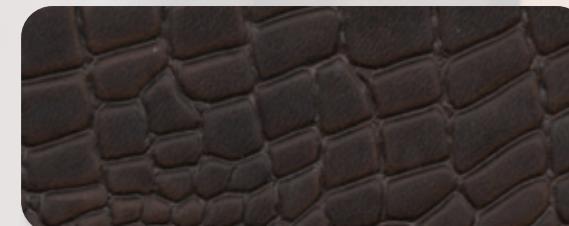
Deep Teal 19-4914 TPG



Flame Scarlet 18-1662 TPG



Madder Brown 19-1331 TPG



Monk's Robe 18-1048 TPG

Temper:	1.2 (+/- 0.5) @25mm	Shoe Finishing Suggestion: Brush cotton wheel to restore the shine.
Color Range Available:	Medium - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.4 - 1.8mm	Available on Regenerative Hides? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For Regen, no SATRA, max. thickness 1.46mm
Oil Content:	Max 18%	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
Milling Pattern:	Embossed	• Waterproof version is not available.



## Santro WP

PRODUCT FEATURES: A rugged waterproof leather with a subtle pull-up effect and natural, textured surface. SANTRO WP's slightly bucky grain adds character and durability, making it an ideal choice for hardworking boots and outdoor hikers that demand both strength and style.



Buckthorn Brown 18-0935 TPG



Clove 18-1320 TPG



Demitasse 19-0712 TPG



Madder Brown 19-1331 TPG



Olive Night 19-0515 TPG

## Environmental Impact of Santro WP



1  
Sqft of  
Leather

8.74  
Liters of  
Water Saved

2.85  
MJ of  
Energy Saved

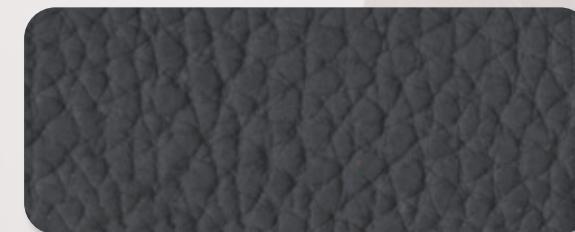
\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper:	2.5 (+/- 0.5) @25mm	Shoe Finishing Suggestion: None.
Color Range Available:	Medium - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.2 - 2.0mm	Available on Regenerative Hides? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For Regen, no SATRA, max. thickness 1.46mm
Oil Content:	Max 20%	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/>
Milling Pattern:	Embossed	Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Santro is available.

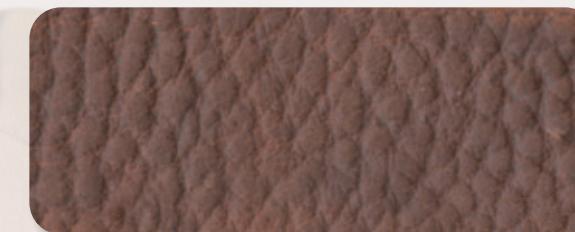


## Sawyer WP

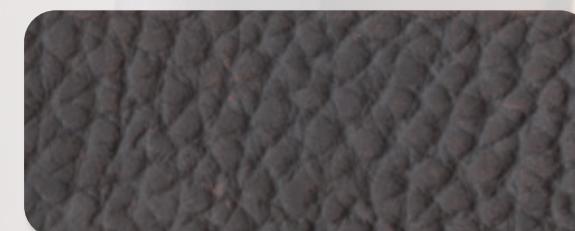
PRODUCT FEATURES: A tough, durable waterproof leather built on a classic pitstop tannage. SAWYER WP features a consistent grain emboss and subtle pull-up, delivering dependable performance and an industrial look perfect for work boots and heavy-duty applications.



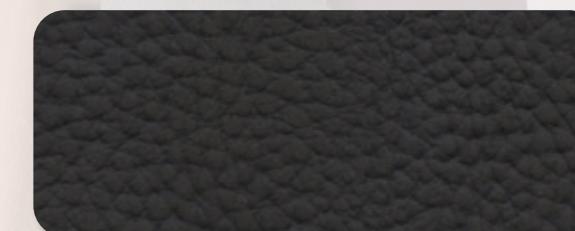
Black



Buckthorn Brown 18-0935 TPG



Clove 18-1320 TPG



Olive Night 19-0515 TPG

## Environmental Impact of Sawyer WP



=



+



1  
Sqft of  
Leather

8.83  
Liters of  
Water Saved

1.82  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper:	1.5 (+/- 0.5) @25mm	Shoe Finishing Suggestion: None.
Color Range Available:	Medium - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.6 - 2.0mm	Available on Regenerative Hides? YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
Oil Content:	Max 24%	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/> Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Sawyer is available.
Milling Pattern:	Embossed	

## Environmental Impact of Summit



1  
Sqft of  
Leather

9.18  
Liters of  
Water Saved

2.61  
MJ of  
Energy Saved

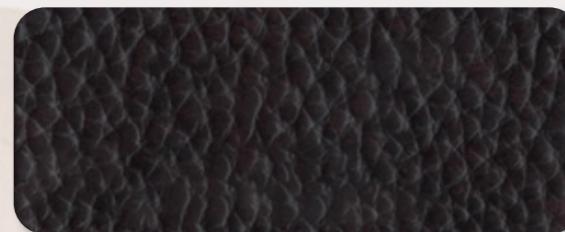
\*Please check LITE CONCEPT insert for a full LITE Explanation.

## Summit

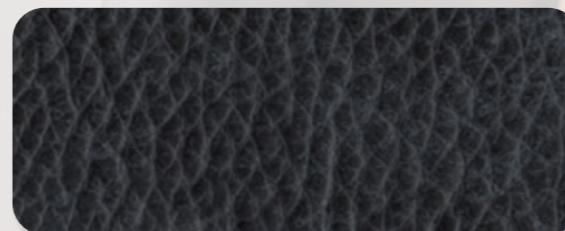
PRODUCT FEATURES: A two-tone leather featuring a bright pop base beneath a dark top. SUMMIT's subtle crackled, distressed finish creates depth and character, while the vibrant base adds a touch of interest along raw edges for a bold yet balanced look.



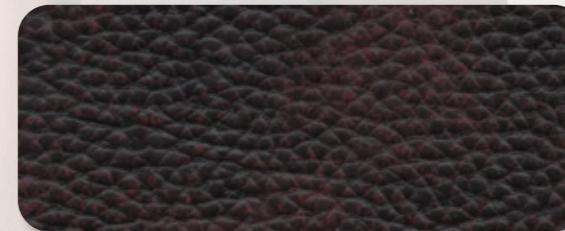
Bright Gold 16-0947 TPG



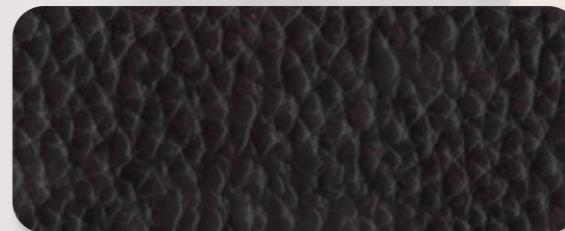
Dove 15-0000 TPG



Dusty Blue 16-4010 TPG



Flame Scarlet 18-1662 TPG



Fuchsia Purple 18-2436 TPG

Temper:	2.3 (+/- 0.5) @25mm	Shoe Finishing Suggestion: None.
Color Range Available:	Light - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.4 - 2.0mm	Available on Regenerative Hides? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For Regen, no SATRA, max. thickness 1.46mm
Oil Content:	Max 10%	Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/>
Milling Pattern:	Medium	• Waterproof version is not available.

## Tailgate WP



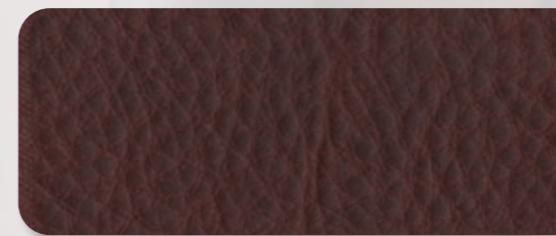
PRODUCT FEATURES: A classic look that is both rugged and soft, TAILGATE WP is a great option with natural milling and lightly oiled character.



Black



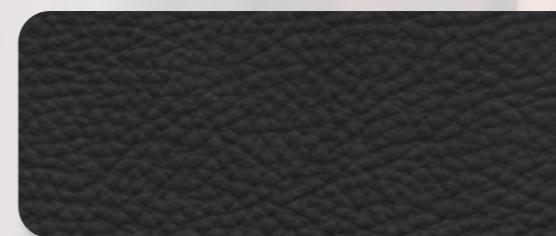
Blackberry Wine 19-2816 TPG



Leather Brown 18-1142 TPG



Madder Brown 19-1331 TPG



Olive Night 19-0515 TPG



1  
Sqft of  
Leather

8.25  
Liters of  
Water Saved

2.42  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

Temper:	3.0 (+/- 0.5) @25mm	Shoe Finishing Suggestion: None.
Color Range Available:	Medium - Dark	Available on Greener Pastures™ (GP)? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm
Weight Range Available:	1.4 - 2.0mm	Available on Regenerative Hides? YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>
Oil Content:	Max 20%	Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/> Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Tailgate is available.
Milling Pattern:	Heavy	

Leather for a Sustainable Future.

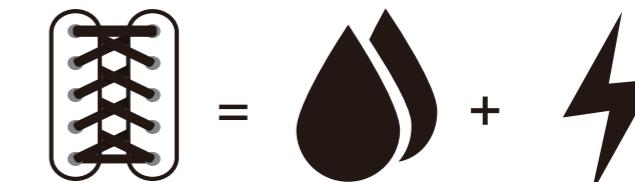


A Division of ISA TanTec

## AUBURN LEATHER LACE

Leather laces are rich in texture & feel, timeless heritage, lasting tradition, and encompass the overall essence of natural quality. Using leather footwear lace is a proven value-add to any footwear design.

### Environmental Impact of Auburn Leather Lace:



One Pair of Laces      1.36 Liters      0.50 MJ  
(0.13 sqft per pair)      of Water Saved      of Energy Saved

The numbers are showing the energy and water an article will save to make one pair of laces (0.13 sqft of leather), comparing to the Bronze Rate (65%) in the latest LWG Protocol of 50.4 MJ/m<sup>2</sup> (4.68 MJ/sqft) for energy consumption and 134.1 L/m<sup>2</sup> (12.46 L/sqft) for water consumption.

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