



SPRING SUMMER

2027

GLOBAL FOOTWEAR COLLECTION

ISA TanTec™, a business unit in ISA Group, manufactures LITE (Low Impact To the Environment) leather with our commitment to minimize negative environmental impacts. Sustainability is an important part of ISA group's identity. In 2003, ISA group developed the LITE concept which defines a high standard of environmental sustainability in the manufacturing process.

LITE Features



Bamboo Wall

Rarely seen in traditional tanneries, the use of bamboo walls naturally ventilates the entire production facility with a constant breeze of fresh air to save air condition in hot geographic area.



Solar System

We make use of renewable solar thermal energy to replace diesel fuel, which is traditionally used to heat up water for the tanning process. Approx. 65% of hot water is heated with solar energy.



Rain Lagoon

To limit the impact on the local communities, we minimize the usage of municipal water by the collection of rainwater for production and greenery. Approx. 25,000 m³ of rainwater is collected by our lagoon per year.



Wind Energy

We use wind energy to generate green energy which allows rainwater to be pumped from the lagoon into production.



Natural Light

Opaque light panels used in the ceiling of production floors to maximize the use of natural lighting during the day. During days without sunshine, LED light bulbs are used to illuminate the production floor. This saves more than approx. 2,600 production hours of lighting every year.



Wetland

Our engineered wetlands allow a natural purification process of our wastewater without generating emissions. Our treatment facilities are unique in the industry due to the amount of planning, innovation and investment involved. Each wetland is set up with an automated water level control system for optimal wastewater treatment.

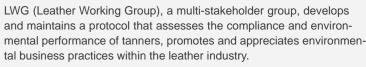
Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

Article	LITE Water Savings (L/SF)	LITE Energy Savings (MJ/SF)
Alaska	9.23	2.25
Conquest	9.22	2.44
Delfino	9.23	1.53
Flourite	9.58	2.71
Hunter	9.80	2.71
Kuromi WP	8.46	2.57
Mystic Two Tone	9.97	2.83
New Skylark	9.23	2.94
Outback WP	8.46	2.27
Purity	10.14	3.16
Rosana	10.12	2.78
Saddleback WP	8.36	2.66
Sellafix	9.93	2.62
Sequence	9.18	3.25

The numbers are showing the energy and water an article will save per square foot, comparing to the Bronze Rate (65%) in the latest LWG Protocol of 50.4 MJ/m² (4.68 MJ/sqf) for energy consumption and 134.1 L/m² (12.46 L/sqf) for water consumption.







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LWG Silver/Gold Rated

To ensure the comprehensive impact of our hide supply chains, all incoming hides must adhere to the following fundamental requirements:

- 100% hides source from LWG Silver/Gold rated suppliers
- 100% of hides traceable back to the slaughterhouse

Internal Policy: ISA-III-101-07-E

Greener Pastures™



Enhanced traceability to birth farms with comprehensive animal welfare requirements:

- · All hides are traceable by lots back to a specific group of farms or ranches through documented chain of custody processes, ensuring complete transparency
- All cattle are fed a vegetarian diet
- · Comprehensive animal welfare practices are implemented
- USDA Humane Handling program protocol is adhered to

Internal Policy: ISA-III-204-02-E

Greener Pastures™ Deforestation and Conversion Free



Complies with EUDR requirements, including providing geolocation coordinates and polygons from the birth farm and fattening farms for direct and

- Ensures that all hides originate from farms or ranches with documented chain of custody practices and third-party verifications of deforestation free
- Both Uruguay (MOGP) and Brazil (MDCF) hides meet these requirements

Internal Policy: ISA-III-204-02-E

Regenerative Hides



Support regenerative agricultural practices that restore degraded soils, enhance biodiversity, and water retention, and have a net positive impact:

- Ensures all hides are traceable back to birth farms or ranches with comprehensive chain of custody documentation
- Adhere to the GRASS (The Generalized Regenerative Agriculture Sourcing Specification) Protocol
- Prioritize soil health, biodiversity protection, and maintaining vegetative cover
- Implement organic carbon sequestration practices
- The minimum animal welfare requirements are those established by the American Grassfed Association (AGA) Grassfed Ruminant Standard or those used in Audubon's Conservation Ranching Protocol and align with industry standards

Internal Policy: ISA-III-204-01-E







WHY CHOOSE LEATHER FROM ISA?

We know you have countless choices for your leather sourcing needs. We always appreciate your partnership and below are just a few of the advantages you get by sourcing your leather from ISA.

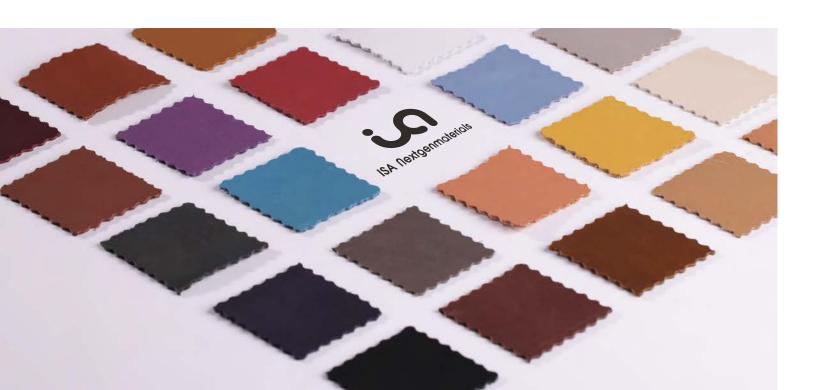






SEASONAL COLOR

Grape Jam 18-3415 TPG 144-40-13 Pheasant 16-1332 TPG 022-57-20 Storm Blue 17-4716 TPG 102-47-13 Marsala 18-1438 TPG 012-41-18 Dusty Blue 16-4010 TPG 118-64-07 Bright Gold 16-0947 TPG 035-65-24

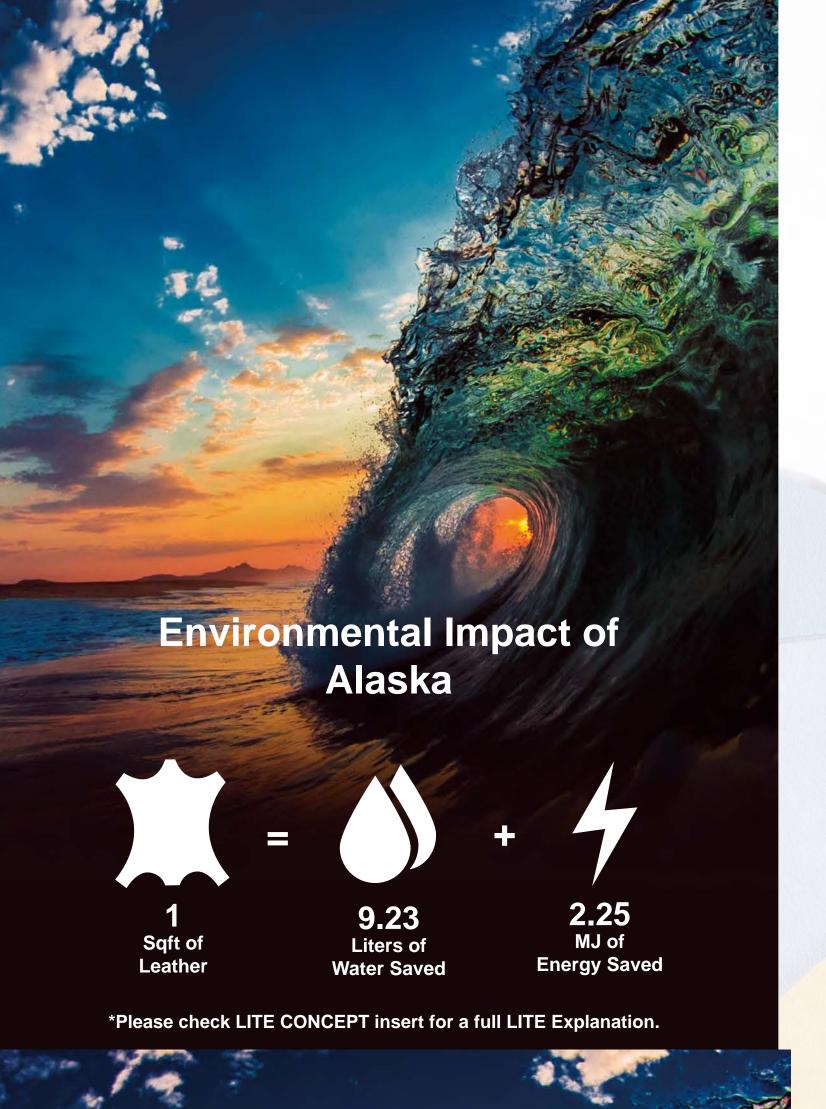


CORE COLOR

Black	White
Dark Shadow	Fossil
19-3906 TPG	17-0909 TPG
000-36-00	028-47-06
Charcoal Gray	Starfish
18-0601 TPG	16-1120 TPG
012-43-00	035-62-11
Dove	Madder Brown
15-0000 TPG	19-1331 TPG
025-68-03	014-27-19
Fog	Leather Brown
13-0607 TPG	18-1142 TPG
034-80-06	025-42-24
Demitasse	Cashew
19-0712 TPG	17-1137 TPG
029-25-07	027-51-19
Brunette 19-1235 TPG 021-33-12	Natural
Monk's Robe	Peacoat
18-1048 TPG	19-3920 TPG
029-34-19	126-21-11
Clove	Olive Night
18-1320 TPG	19-0515 TPG
020-43-11	049-33-06







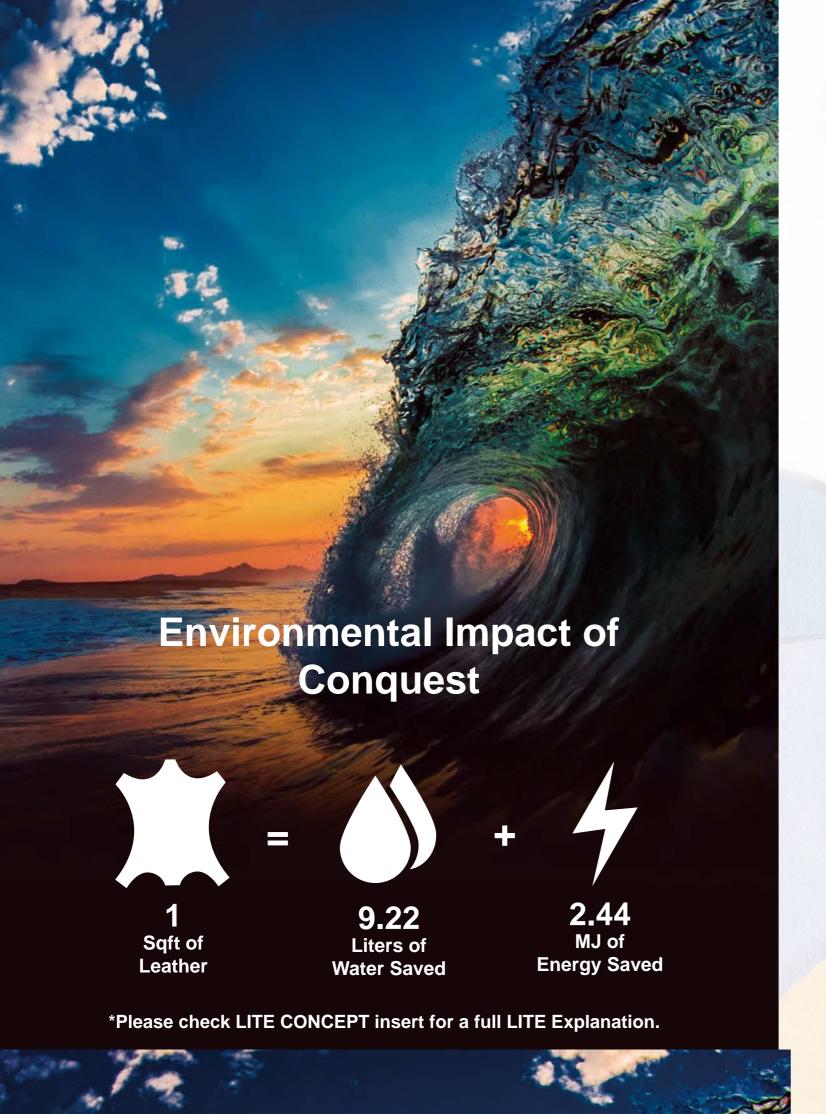


Alaska

PRODUCT FEATURES: ALASKA is a white wax leather designed to be brushed off, revealing beautiful color while maintaining a soft, hazy finish. With its soft hand, it's ideal for spring mocs and athletic-inspired styles.



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Temper	Color Range Available	Weight Range Available	Oil Content
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	Max 12%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	Available on Greener Pastures™ (GP) or Regenerative Hides?
Light	Brush off white wax surface to reveal base color underneath.	Waterproof version is not available.	YES NO *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA



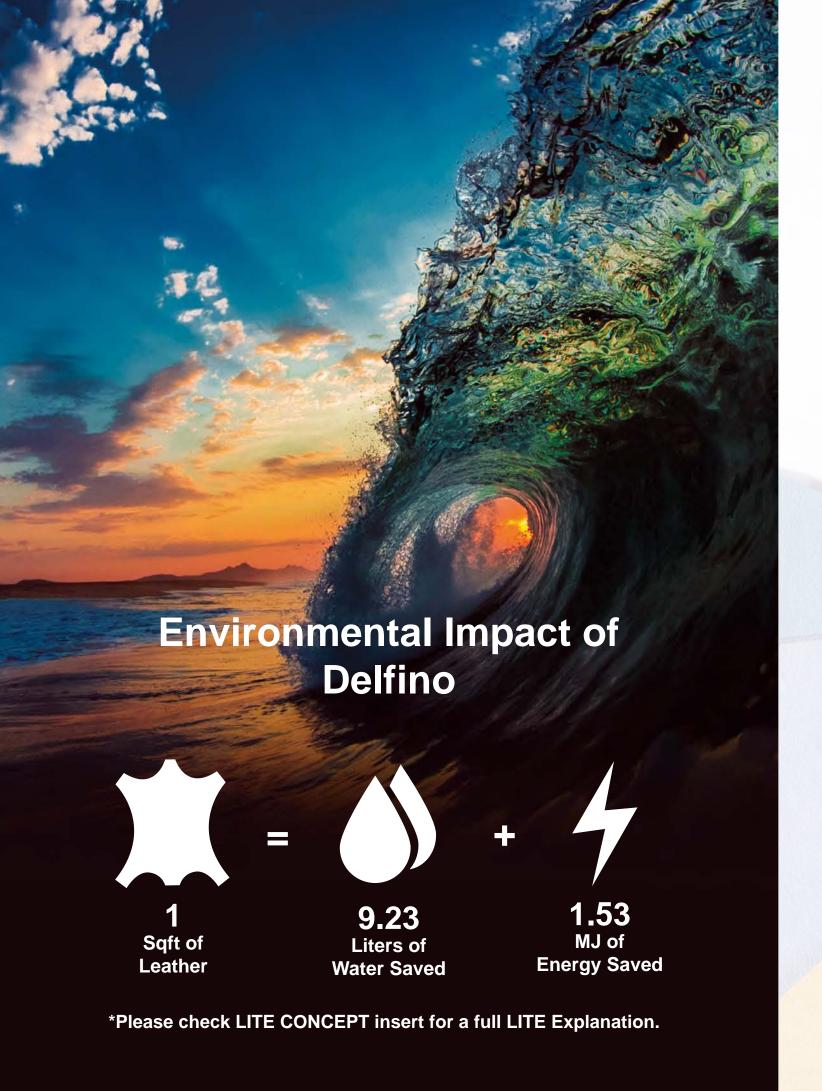


Conquest

PRODUCT FEATURES: CONQUEST is a classic tannage which features a hard wax surface with an extreme break and rich pull-up, making it perfect for western projects. Its rugged character and bright finish add authentic style and durability to boots or dress casual product.



Temper	Color Range Available	Weight Range Available	Oil Content
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.6mm	Max 24%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	
Light	None	 Waterproof version is not available. 	YES NO *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA



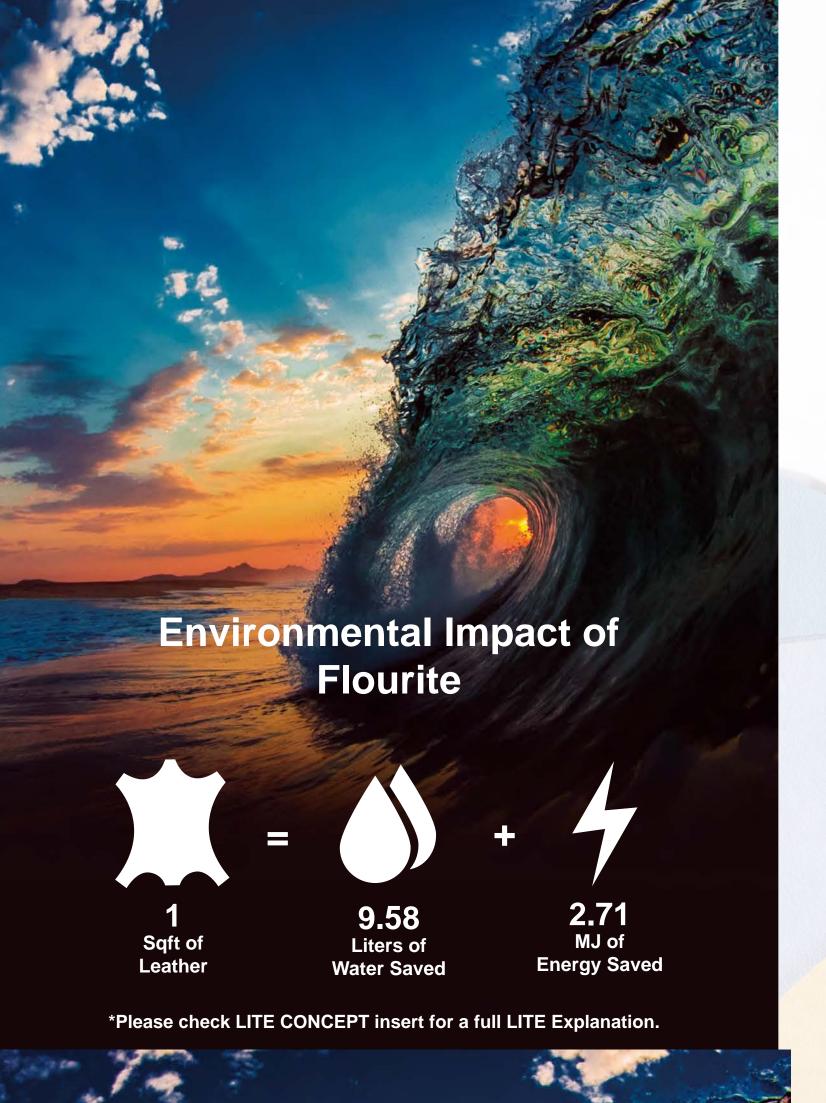


Delfino

PRODUCT FEATURES: DELFINO is a classic brush-off leather designed to reveal a contrast between its black top and the bright base underneath. This leather offers endless possibilities for creating a vintage, worn-in look.



Temper	Color Range Available	Weight Range Available	Oil Content
1.8 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	Max 12%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	Available on Greener Pastures™ (GP) or Regenerative Hides?
None	Use abrasive wax to brush off black surface, revealing base color underneath. Additional waxes can be used to create different levels of shine.	Waterproof version is not available.	YES □ NO ✓ *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA



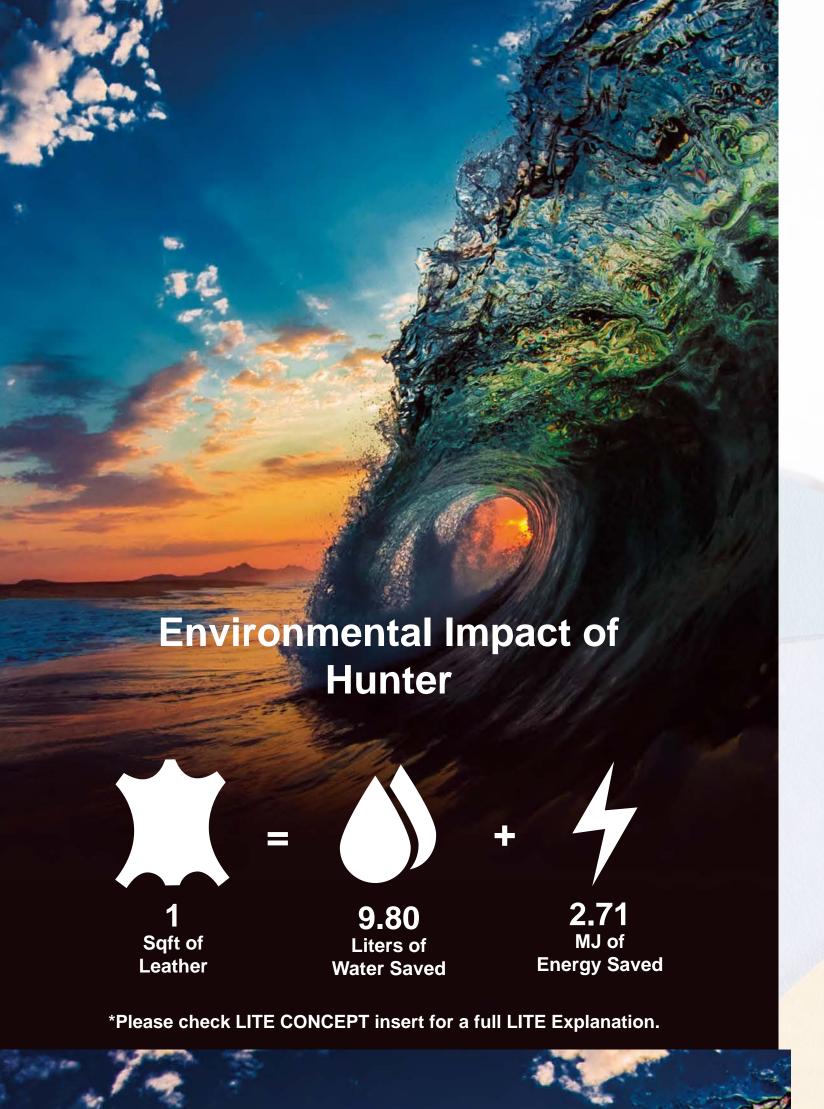


Flourite

PRODUCT FEATURES: FLOURITE is a new dress leather featuring a bright, glazy finish. With a soft hand and refined sheen, it's ideal for sophisticated styles that demand both elegance and comfort.



Temper	Color Range Available	Weight Range Available	Oil Content
3.5 (+/- 0.5) @25mm	Medium - Dark	1.2 - 1.6mm	Max 12%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	Available on Greener Pastures™ (GP) or Regenerative Hides?
Medium	None	Waterproof version is not available.	YES □ NO ✓ *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA



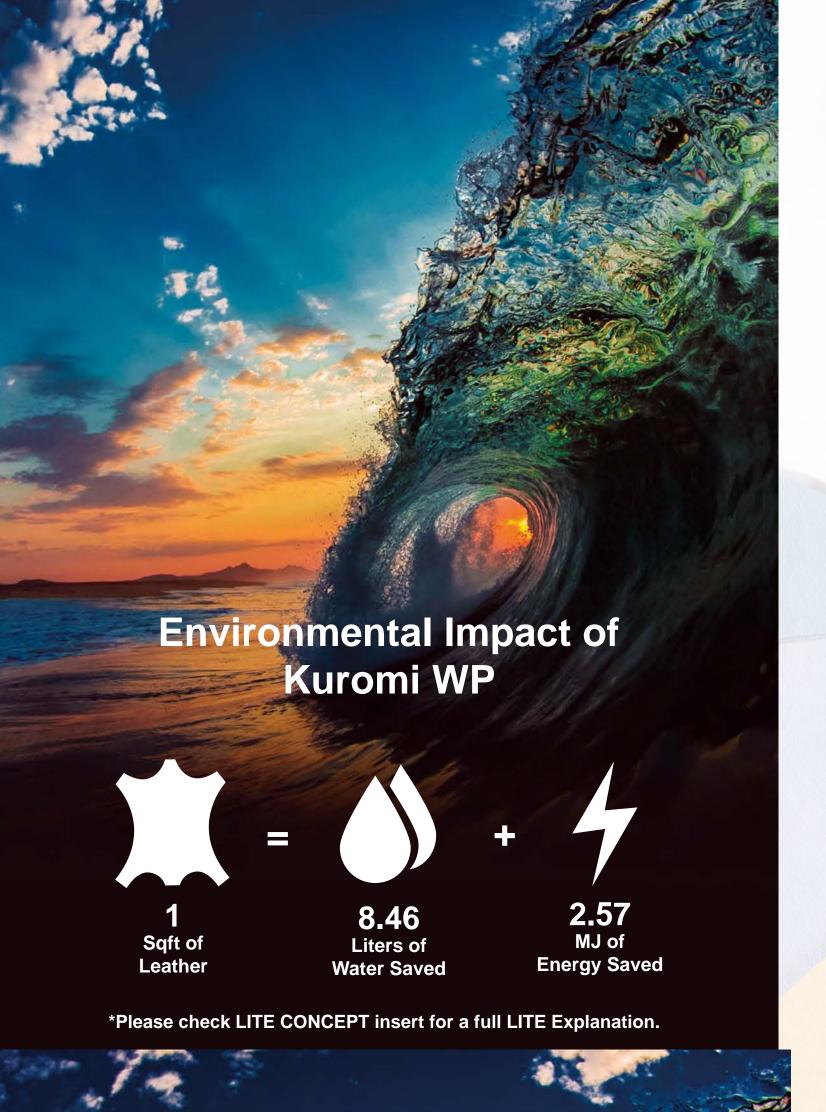


Hunter

PRODUCT FEATURES: Large grain emboss with a soft hand and subtle sheen on the surface. HUNTER has an aggressive texture balanced with a soft hand. Its subtle sheen on the surface gives it an interesting look.



Temper	Color Range Available	Weight Range Available	Oil Content
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.2mm	Max 12%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	Available on Greener Pastures™ (GP) or Regenerative Hides?
Embossed	None	 Waterproof version is not available. 	YES NO *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA





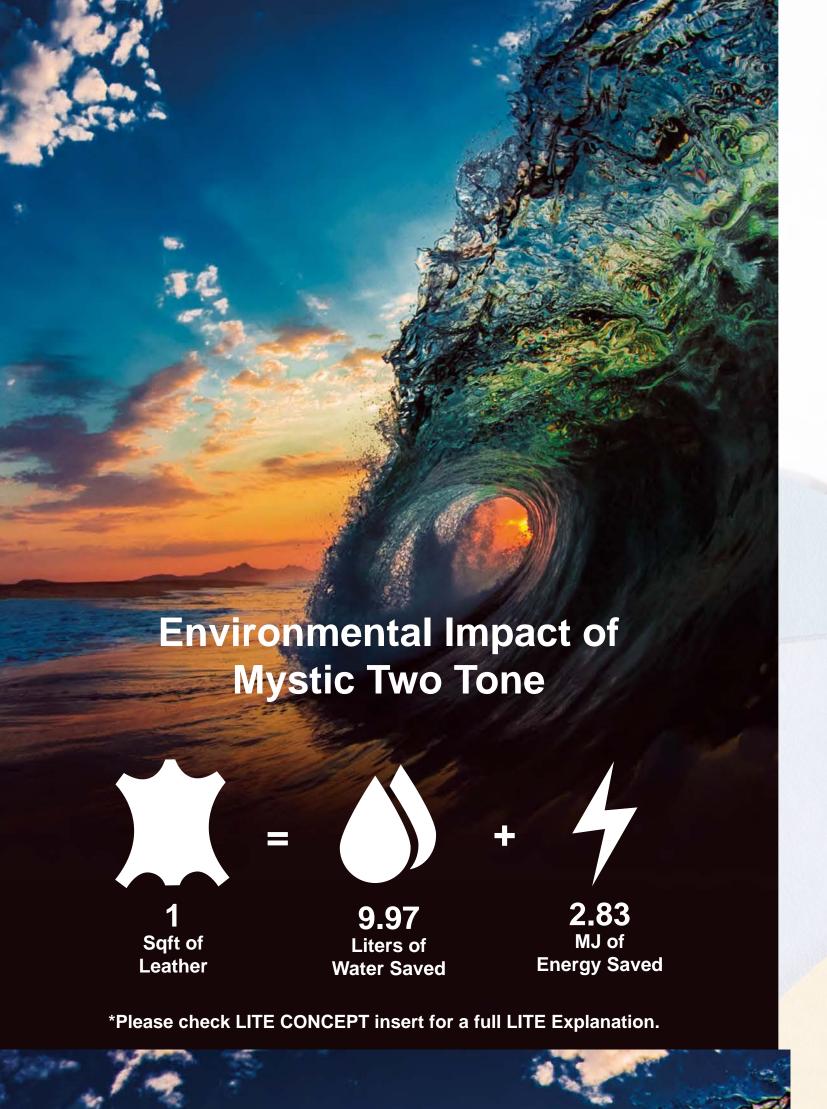
Kuromi WP



PRODUCT FEATURES: KUROMI WP is a soft and buttery nubuck leather with natural grain variation, enhanced with a roller print to create a rugged, two-toned camouflage effect.



Temper	Color Range Available	Weight Range Available	Oil Content
3.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 2.2mm	Max 12%
Milling Pattern	Shoe Finishing Suggestion	Waterproof ☑ Non Waterproof □	
Heavy	None	Waterproof Spec:15,000 Flexes. Absorpsion: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version could be developed.	YES NO *For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA



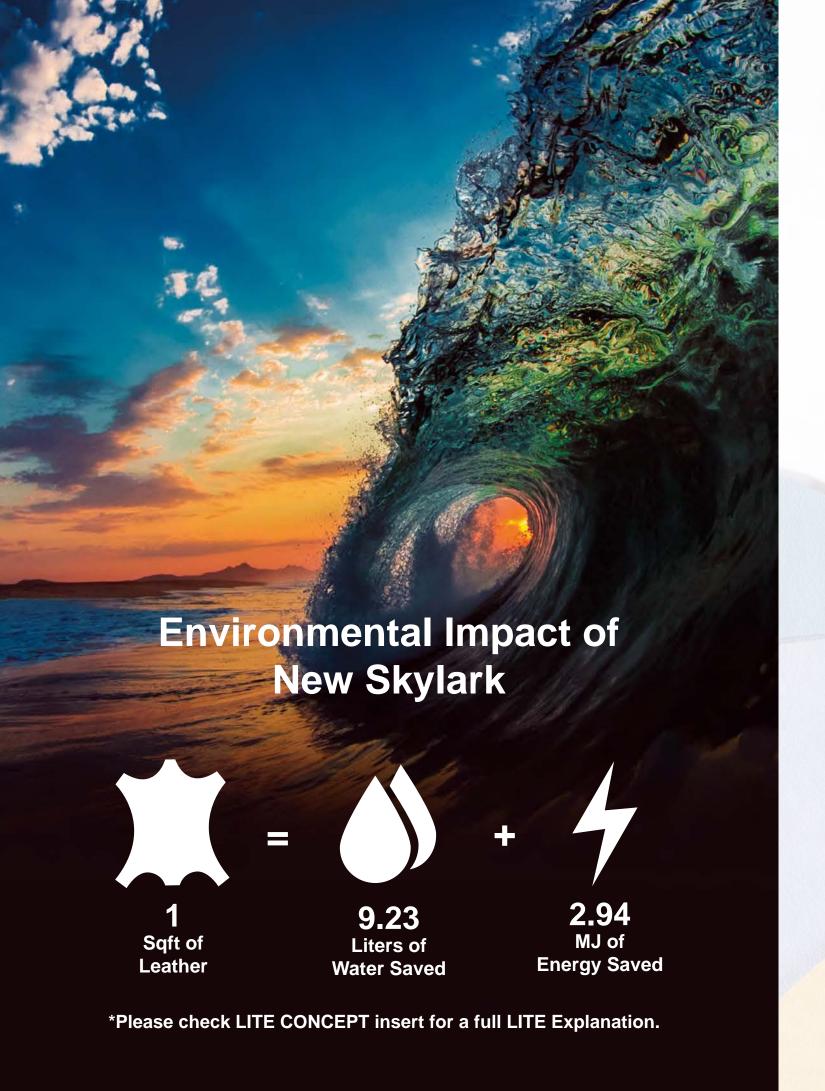


Mystic Two Tone

PRODUCT FEATURES: Crackled leather where you can spec both the base color and the top coat. Full customizable for your product.



Temper	Color Range Available	Weight Range Available	Oil Content
3.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.8mm	Max 12%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	Available on Greener Pastures™ (GP) or Regenerative Hides?
Light	None	 Waterproof version is not available. 	YES NO *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA



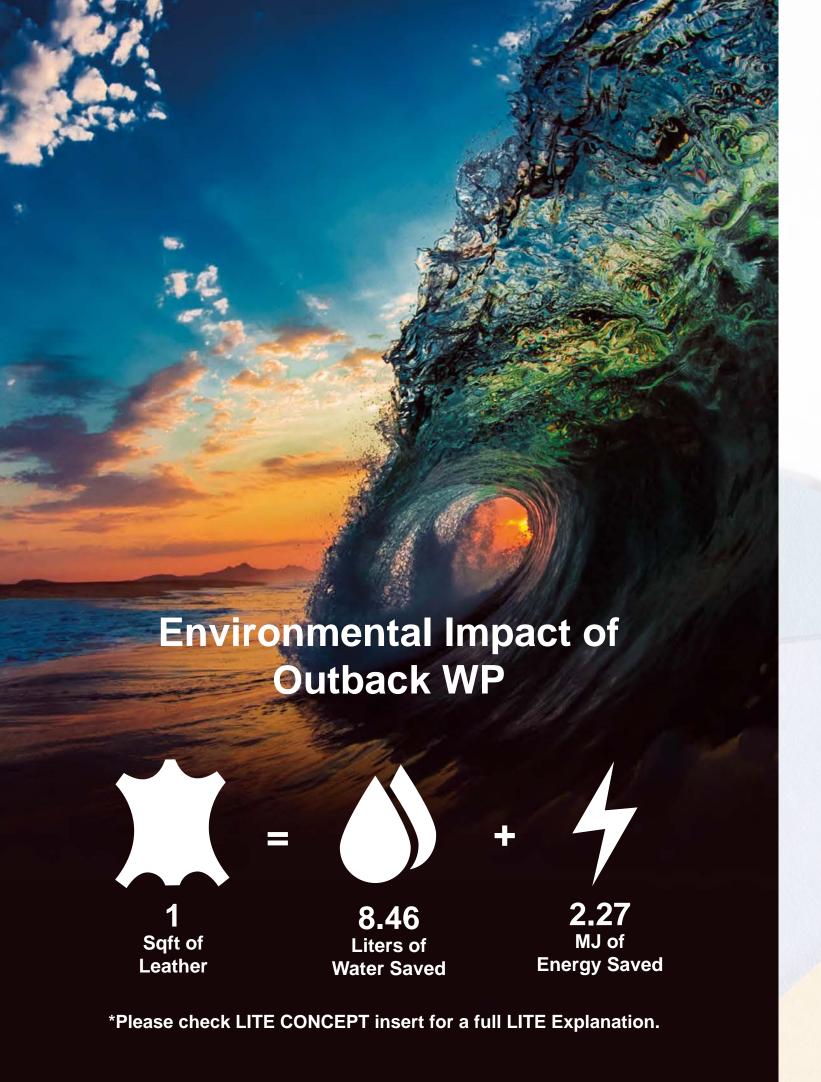


New Skylark

PRODUCT FEATURES: NEW SKYLARK is a beautiful leather with a soft, papery hand, designed to be produced in light weights. It shows a natural grain character and can be burnished to add depth and richness.



Temper	Color Range Available	Weight Range Available	Oil Content
4.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	Max 12%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	Available on Greener Pastures™ (GP) or Regenerative Hides?
Medium	Can be burnished to darken or leave alone for matte look. Leather has built in burning waxes.	Waterproof version is not available.	YES NO *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA





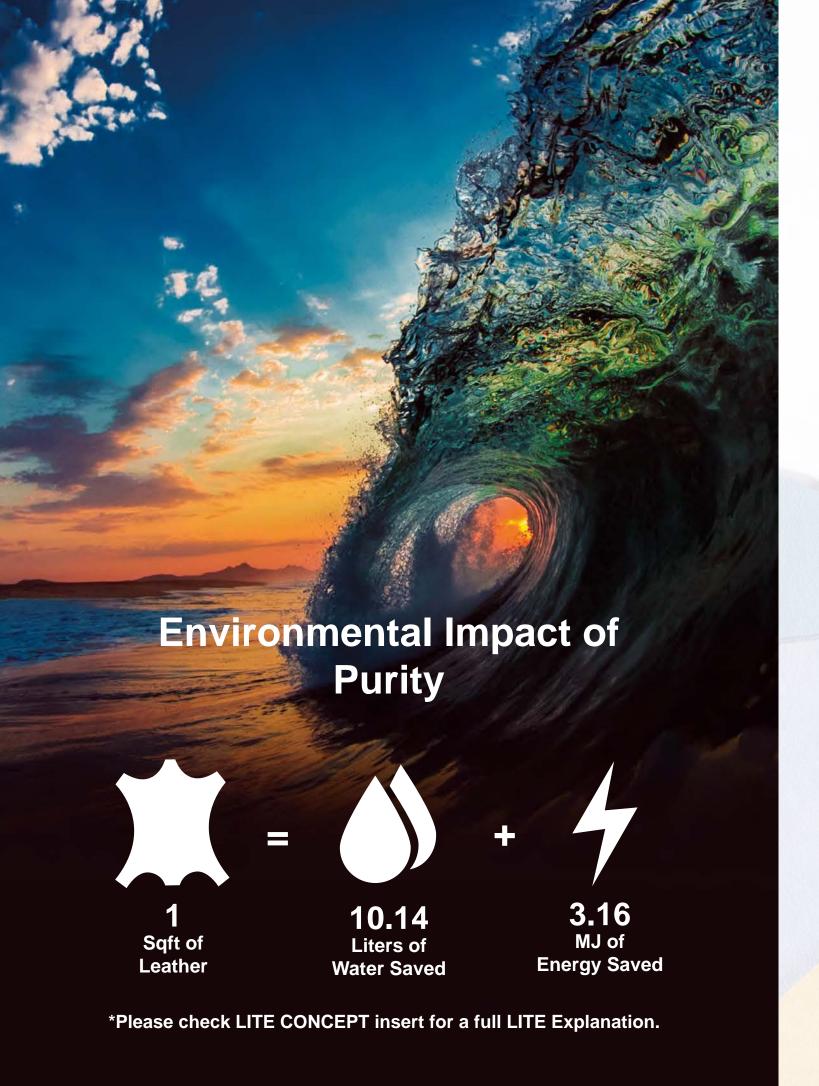
Outback WP



PRODUCT FEATURES: OUTBACK is a rugged, work leather that stands up to the toughest challenges. Milled with a subtle pull-up effect, this leather offers both durability and comfort. Its waterproof properties make it ideal for any outdoor or demanding environment, while the milling process enhances the pebble variation, giving it a relaxed look.



Temper	Color Range Available	Weight Range Available	Oil Content
3.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.2mm	Max 20%
Milling Pattern	Shoe Finishing Suggestion	Waterproof ☑ Non Waterproof □	
Heavy	None	Waterproof Spec:15,000 Flexes. Absorpsion: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - <i>Outback</i> is available.	YES NO *For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA



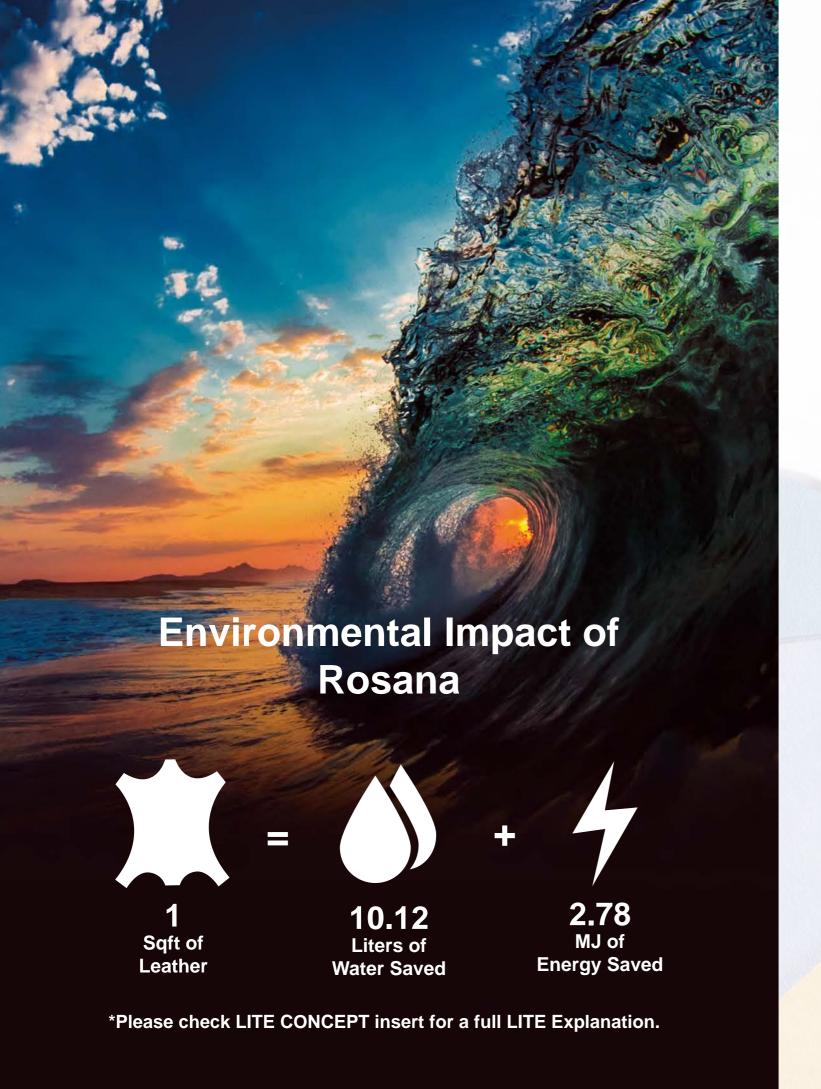


Purity

PRODUCT FEATURES: PURITY leather is one of our favorite leathers. With its plump, spongey feel and draggy hand, this leather adds comfort to any design. Ideal for deconstructed spring styles, PURITY offers the perfect balance of comfort and durability, while conveying laid-back, subtle luxury.



Temper	Color Range Available	Weight Range Available	Oil Content
3.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	Max 10%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	
Heavy	Can be polished with a cotton wheel to add shine and brightness. Leave alone for a natural, matte look.	• Waterproof version - Purity WP is available.	YES □ NO ✓ *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA



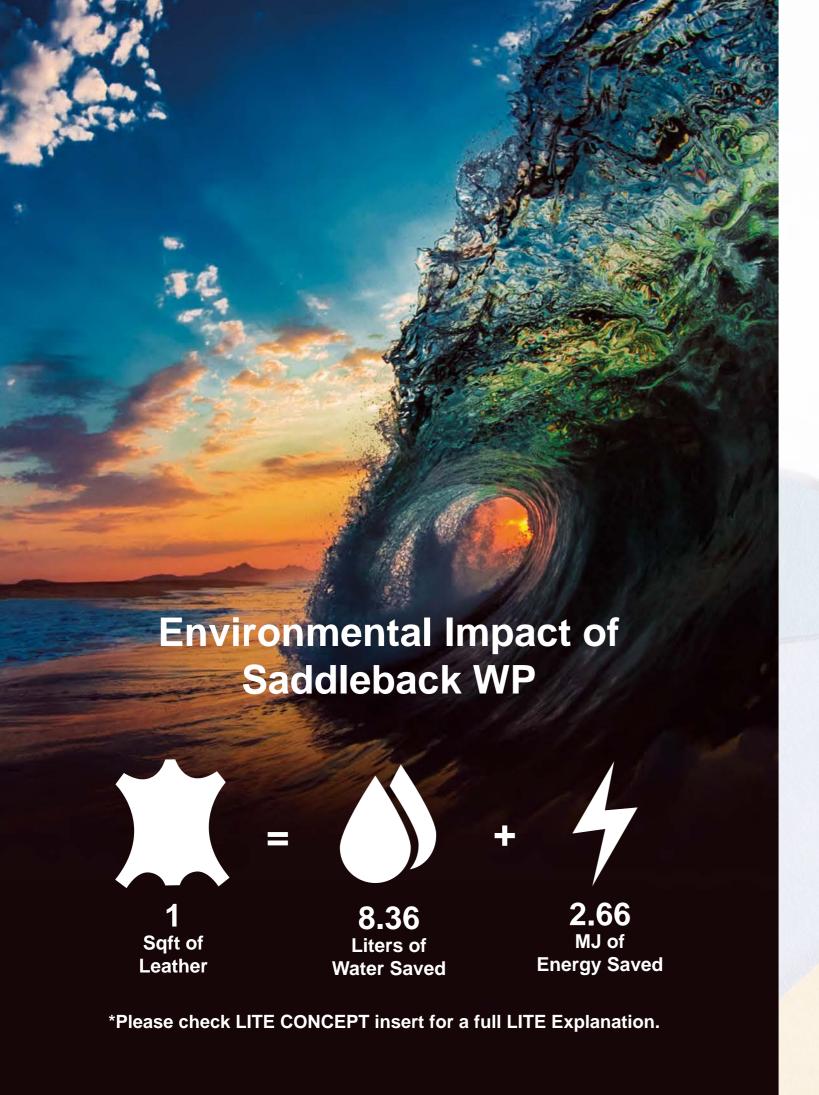


Rosana

PRODUCT FEATURES: ROSANA is crafted on our Molly base, this lightweight finished leather features a subtle semi-perf emboss plate for a modern texture. Its versatile look makes it perfect for all-over use or pairing with a smooth article to add visual interest and depth to any project.



Temper	Color Range Available	Weight Range Available	Oil Content
4.0 (+/- 0.5) @25mm	Light - Dark	0.8 - 1.2mm	Max 12%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	Available on Greener Pastures™ (GP) or Regenerative Hides?
None	None	Waterproof version is not available.	YES NO *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA





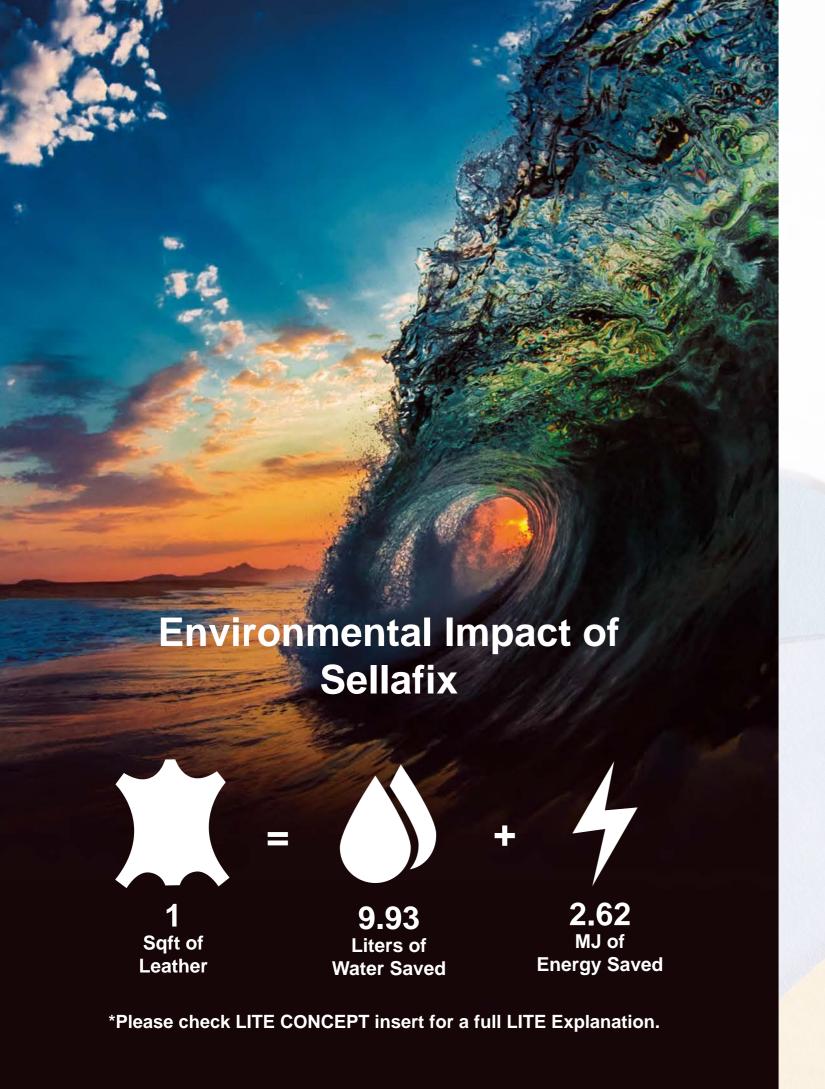
Saddleback WP



PRODUCT FEATURES: SADDLEBACK is an ISA flagship article. It is a classic crazyhorse leather with a traditional pull up and soft waxed surface.



Temper	Color Range Available	Weight Range Available	Oil Content
2.0 (+/- 0.5) @25mm	Medium - Dark	1.2 - 2.2mm	Max 18%
Milling Pattern	Shoe Finishing Suggestion	Waterproof ☑ Non Waterproof □	
None	 Restore oiled surface with prefered spray. Brush with cream for a cleaned up look. 	Waterproof Spec:15,000 Flexes. Absorpsion: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour. • Non waterproof version - Saddleback is available.	YES NO *For GP / Regen, max. thickness 1.68mm *For Regen, no SATRA



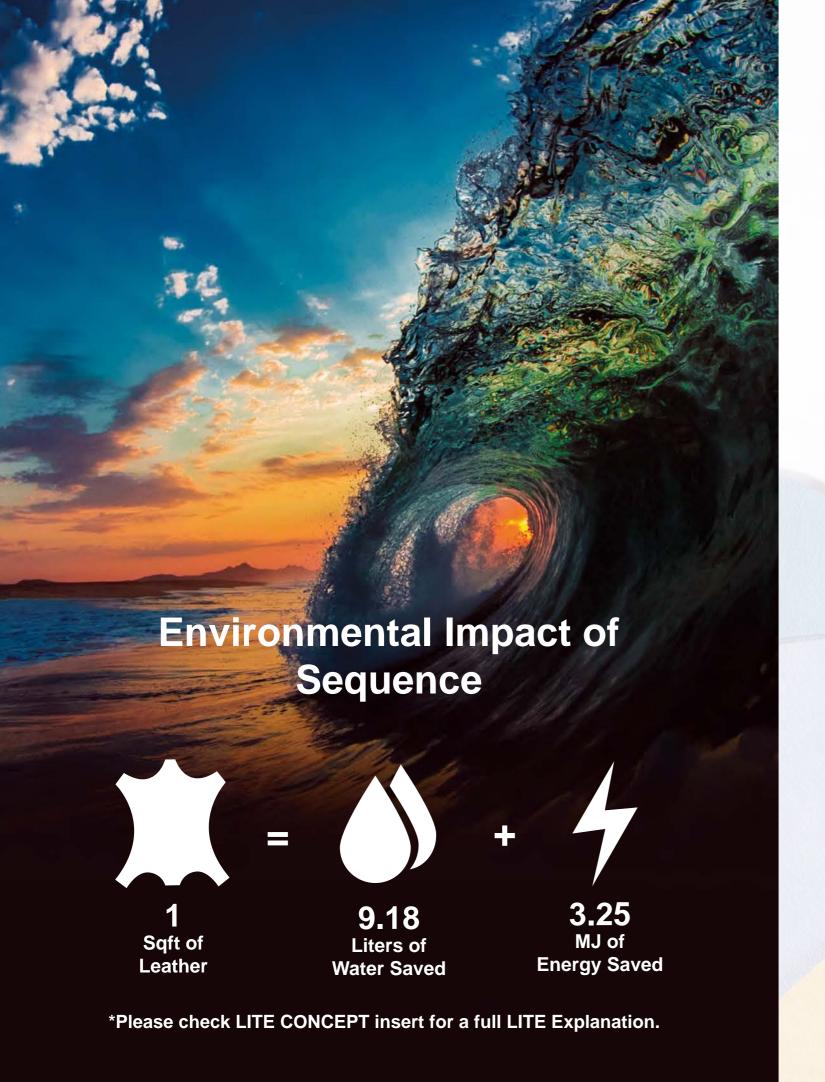


Sellafix

PRODUCT FEATURES: SELLAFIX is a versatile finished nappa that features a soft hand and durable finish. It works for athletic styles or deconstructed ballet patterns. It's available in all colors.



Temper	Color Range Available	Weight Range Available	Oil Content
4.0 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.6mm	Max 12%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	Available on Greener Pastures™ (GP) or Regenerative Hides?
Heavy	None	Waterproof version could be developed.	YES NO *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA





Sequence

PRODUCT FEATURES: SEQUENCE features a new emboss plate printed on our Lucca Soft base. It offers a classic veg retan look with a handcrafted texture. It strikes the perfect balance-soft enough for comfort, yet with enough structure to perform beautifully in sandal patterns.



Temper	Color Range Available	Weight Range Available	Oil Content
2.5 (+/- 0.5) @25mm	Light - Dark	1.2 - 1.8mm	Max 10%
Milling Pattern	Shoe Finishing Suggestion	Waterproof □ Non Waterproof ☑	
Embossed	Burnish to darken. 2. Polish with cream to add shine. Leave alone for a matte/naked look.	Waterproof version is not available.	YES □ NO ✓ *For GP, max. thickness 1.68mm, for Regen, max. thickness 1.46mm *For Regen, no SATRA



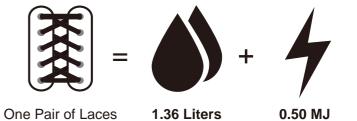


AUBURN LEATHER LACE

Leather laces are rich in texture & feel, timeless heritage, lasting tradition, and encompass the overall essence of natural quality. Using leather footwear lace is a proven value-add to any footwear design.

Environmental Impact of Auburn Leather Lace:

of Water Saved of Energy Saved



The numbers are showing the energy and water an article will save to make one pair of laces (0.13 sqft of leather), comparing to the Bronze Rate (65%) in the latest LWG Protocol of 50.4 MJ/m² (4.68 MJ/sqf) for energy consumption and 134.1 L/m² (12.46 L/sqf) for water consumption.

(0.13 sqft per pair)

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