



# SPRING SUMMER

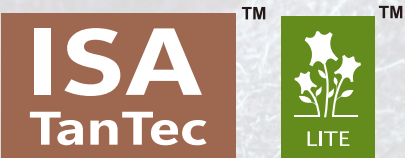
# 2028

---

GLOBAL FOOTWEAR LEATHER COLLECTION







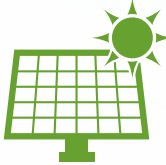
ISA TanTec™, a business unit in ISA Group, manufactures **LITE** (Low Impact To the Environment) leather with our commitment to minimize negative environmental impacts. Sustainability is an important part of ISA group’s identity. In 2003, ISA group developed the LITE concept which defines a high standard of environmental sustainability in the manufacturing process.

LITE Features



**Bamboo Wall**

Rarely seen in traditional tanneries, the use of bamboo walls naturally ventilates the entire production facility with a constant breeze of fresh air to save air condition in hot geographic area.



**Solar System**

We make use of renewable solar thermal energy to replace diesel fuel, which is traditionally used to heat up water for the tanning process. Approx. 65% of hot water is heated with solar energy.



**Rain Lagoon**

To limit the impact on the local communities, we minimize the usage of municipal water by the collection of rainwater for production and greenery. Approx. 25,000 m³ of rainwater is collected by our lagoon per year.



**Wind Energy**

We use wind energy to generate green energy which allows rainwater to be pumped from the lagoon into production.



**Natural Light**

Opaque light panels used in the ceiling of production floors to maximize the use of natural lighting during the day. During days without sunshine, LED light bulbs are used to illuminate the production floor. This saves more than approx. 2,600 production hours of lighting every year.



**Wetland**

Our engineered wetlands allow a natural purification process of our wastewater without generating emissions. Our treatment facilities are unique in the industry due to the amount of planning, innovation and investment involved. Each wetland is set up with an automated water level control system for optimal wastewater treatment.

Environmental Impact



Compare the energy and water savings of ISA products when choosing leathers for adoption. The choice you make can positively influence the impact to the environment!

| Article               | LITE Water Savings (L/SF)  | LITE Energy Savings (MJ/SF)  |
|-----------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| AR Rogue WP           | 8.48                                                                                                          | 2.16                                                                                                            |
| Berkshire             | 9.31                                                                                                          | 3.09                                                                                                            |
| Chronicle             | 9.74                                                                                                          | 3.56                                                                                                            |
| Crinkle Shine         | 9.66                                                                                                          | 3.12                                                                                                            |
| Flint                 | 9.22                                                                                                          | 2.50                                                                                                            |
| Grissini Soft Perf #2 | 8.74                                                                                                          | 2.69                                                                                                            |
| Kuromi WP             | 8.20                                                                                                          | 2.56                                                                                                            |
| Maverick              | 8.90                                                                                                          | 2.89                                                                                                            |
| New Dion              | 8.98                                                                                                          | 2.12                                                                                                            |
| Palermo               | 8.46                                                                                                          | 2.22                                                                                                            |
| Plume                 | 9.16                                                                                                          | 3.05                                                                                                            |
| Portofino             | 9.21                                                                                                          | 3.59                                                                                                            |
| Quill                 | 8.90                                                                                                          | 2.83                                                                                                            |
| Tigris                | 8.96                                                                                                          | 3.17                                                                                                            |
| Wooly                 | 9.11                                                                                                          | 3.24                                                                                                            |

The water and energy savings shown, is based on an article produced in ISA, compared to a Bronze rated tannery using the LWG Protocol 7.2 of 50.4 MJ/m² (4.68 MJ/sqf) for energy consumption and 134.1 l/m² (12.46 l/sqf) for water consumption.

LWG (Leather Working Group), a multi-stakeholder group, develops and maintains a protocol that assesses the compliance and environmental performance of tanners, promotes and appreciates environmental business practices within the leather industry.



**LEATHER WORKING GROUP**  
LEATHER MANUFACTURER GOLD  
SAI003  
Expiry date: 28 May 2028



Discover more about ISA LITE LEATHER



## Contacts of ISA

Ronda de Bie, Chief Sales Officer  
ronda@tantec1.com • +1-414-218-9089

Roberto von Reisswitz, VP of Sales Asia  
roberto@tantec1.com • +86-139-2233-5567

Keith Hill, Vice President Sustainable Business Development  
keith@tantec1.com • +1-414-731-3857

Peter Peng, Director Sales Asia  
peter.peng@tantec1.com • +86-138-0254-8822

Gordon Wemmitt, US Sales Director  
gordon@tantec1.com • +1-510-759-9873

Steffen Weih, European Sales Manager  
steffen@tantec1.com • +49-170-527-7700

Andreas Heger, Account Representative Europe  
andreas@tantec1.com • +49-176-612-08859

Jothi Prakasam (JP), Sales Director – India & Bangladesh  
jp@tantec1.com • +91-896-200-2706

Selina Yang, MTL CS & Sales Administration  
selina@tantec1.com • +1-601-529-1636

Emily Satterthwaite, Account Manager  
emily@tantec1.com • +1-616-633-0338

Dana Strand, Account Manager  
dana@tantec1.com • +1-310-866-3128

Adam D. Simon,  
Director Auburn Lace Sales / ISA Leather Sales  
adam@tantec1.com • +1-404-991-0723

Matthew Feuer, US Sales - The Leather Group  
matt@tantec1.com • +1-203-505-2074

Christopher Adam, Senior Sales Executive  
chris@tantec1.com • +1-617-921-5625

Aaron MacMurray, Canadian Sales - R.F. Hood Ltd.  
aaron@rfhoodlimited.com • +1-905-442-9730

Moon Pham, Sales Manager  
moon@tantec1.com • +84-974-150-589

Tommy Tan, Asia Sales  
tommy.tan@tantec1.com  
• +86-137-9705-9313 / +84-79-2210959

David Ouyang, Asia Sales  
david-o@tantec1.com • +86-135-3902-5289

Bill Chen, Asia Sales  
bill@tantec1.com • +84-90-1208606

Seven Yang, Asia Sales  
seven@tantec1.com  
• +86-134-1300-0138 / +84-82-8251569

Tina Zhang, Asia Sales  
tina@tantec1.com • +86-134-1597-2030

Andy Yang, Asia Sales  
andy@tantec1.com • +86-138-2706-6675

Dan Zhao, Asia Sales  
dan@tantec1.com • +86-138-2802-1919

Poland Feng, Asia Sales  
poland@tantec1.com • +86-135-0901-5119

Javan Feng, Asia Sales  
javan@tantec1.com • +86-134-2260-8568

Jackson Hu, Asia Sales  
jackson@tantec1.com • +86-138-2706-0219

Parker Xu, Asia Sales  
parker@tantec1.com • +86-150-1989-6910

Joyce Yi, Asia Sales  
Joyce@tantec1.com • +86-136-318-94744

Jenny Bui, Asia Sales  
jennybui@tantec1.com • +84-377-126-503

Franky Mou, Commercialization Supervisor  
franky@tantec1.com • +86-139-2629-5081

Arosia Yu, Director CS (US/CN/VN)  
arosia@tantec1.com • +86-138-2802-2722

Jany Phan, Vietnam CS  
jany@tantec1.com • +84-90-8061894

Gillian Tang, Director Marketing and Public Relations  
gillian@tantec1.com • +853-6263-0008

### ISA TanTec Ltd.

Headquarters  
Avenida Da Praia Grande N. 619,  
Comercial Si Toi, 5 Andar 8, 999078, Macau, P. R. China  
Tel: +853 2835 6320

### Mississippi TanTec Leather, Inc.

101 TanTec Way,  
Vicksburg, MS 39183, USA  
Tel: +1 601 429 6081

### Saigon TanTec Leather Ltd.

Lot M2, M3, Street No. 5,  
Viet Huong 2 Industrial Park, Tay Nam Ward,  
Ho Chi Minh City, Vietnam  
Tel: +84 274 357 9101 / 357 9102

### TransAsia TanTec Ltd.

Lot B6.1, C4 Street,  
Thanh Thanh Cong Industrial Park, An Hoi Quarter,  
Trang Bang Ward, Tay Ninh Province, Vietnam  
Tel: +84 276 388 3382

### Heshan Bestway Leather Product Ltd.

No. 1 Xingli Road,  
Hecheng Town, Heshan City,  
Guangdong Province, 529727, P. R. China  
Tel: +86 750 831 3280 / 831 3294



# Sustainability Starts with the Right Choice

## ISA Next-Gen Materials Solutions



As a leader in sustainable Next-Gen materials following our LITE manufacturing system, ISA provides innovative, tailor-made solutions combining performance and unique sustainability benefits.

|                     |                                                                                                                                                                                                                                                                                                                                  |                                                                                                  | PRICE RANGE                   | CUTTABLE AREA                                                                                                                 | TRACEABLE                                                                                        | ANIMAL PRODUCT                                                                                   | VEGAN NON-ANIMAL PRODUCT                                                                                                              | GHG BY M²                                                                                                                                                                                                                                                                                                                                                       | CERTIFICATIONS                                                                                                                                                                                                                                                                                                                                                  | UN GOALS |
|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| <div>SOLD OUT</div> | <div>Regenerative Leather</div> <div></div> <div>Premium bovine leather responsibly sourced from traceable, regenerative farms, committed to restoring ecosystems and conserving the land for future generations</div>                          | <div></div>   | <div>Regenerative Grade</div> | <div></div> <div>To Farm</div>             | <div></div>   | <div>—</div>                                                                                     | <div>In Process</div>                                                                                                                 | <div>GRASS Protocol<br/></div>                                                                                                                                                                                                                                               | <div></div>         |          |
|                     | <div>Greener Pastures™</div> <div></div> <div>Premium bovine leather responsibly sourced with full traceability from origin to finished product, from animals that are humanely raised and handled without antibiotics or added hormones</div> | <div></div>  | <div>85%</div>                | <div></div> <div>To Farm</div>            | <div></div>  | <div>—</div>                                                                                     | <div>N/A</div>                                                                                                                        | <div></div>                                                                                          | <div></div>       |          |
|                     | <div>LWG Leather</div> <div></div> <div>Bovine hides 100% sourced from LWG Silver/Gold rated suppliers and fully traceable back to the slaughterhouses</div>                                                                                  | <div></div> | <div>85%</div>                | <div></div> <div>To Slaughterhouse</div> | <div></div> | <div>—</div>                                                                                     | <div>15.44 kgCO<sub>2</sub>eq/m²</div>                                                                                                | <div></div>                                                                                                                                                                                                                                                                | <div></div> |          |
|                     | <div>HyphaLite™</div> <div></div> <div>A 100% vegan, biodegradable option, focused on avoiding plastic materials</div>                                                                                                                        | <div></div> | <div>100%</div>               | <div></div>                              | <div>—</div>                                                                                     | <div></div> | <div>4.67 kgCO<sub>2</sub>eq/m²</div>                                                                                                 | <div></div>                                                                                                                                                                           | <div></div> |          |
|                     | <div>ISA CORE</div> <div><div>(in cooperation with Modern Meadow)</div><div>Powered by </div></div> <div>A suede-like material, made from upcycled post-consumer waste</div>                                                                  | <div></div> | <div>93%</div>                | <div></div>                              | <div>—</div>                                                                                     | <div></div> | <div>8.27 kgCO<sub>2</sub>eq/m²</div> <div><small>*The figure is estimated, an updated LCA will be completed by Q4 2026</small></div> | <div></div> | <div></div> |          |
|                     | <div>ReTact</div> <div></div> <div>A recycled leather, meeting Global Recycled Standard (GRS), with over 50% leather waste from LWG suppliers</div>                                                                                           | <div></div> | <div>100%</div>               | <div></div>                              | <div></div> | <div>—</div>                                                                                     | <div>In Process</div>                                                                                                                 | <div></div>                                                                                                                                                                           | <div></div> |          |





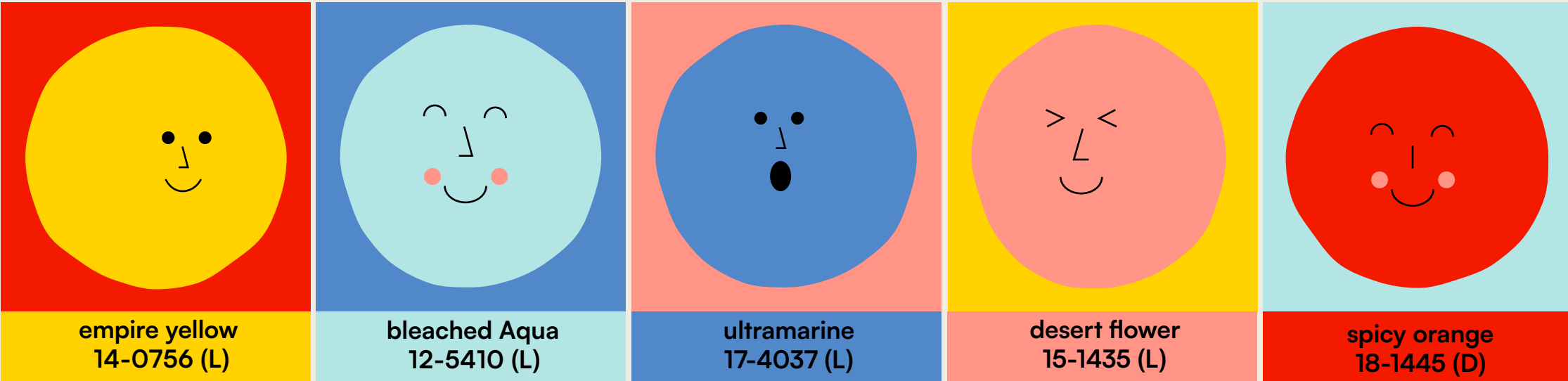
# WHY CHOOSE LEATHER FROM ISA?

We know you have countless choices for your leather sourcing needs. We always appreciate your partnership and below are just a few of the advantages you get by sourcing your leather from ISA .





# S28 SEASONAL COLOR



# CORE COLOR





## AR Rogue WP



AR ROGUE WP pairs a distressed, irregular surface with waterproof capabilities built for the elements. An oily drag and soft temper give it a rugged, broken-in character that's ready to work from day one.



Cashew 17-1137 TPG



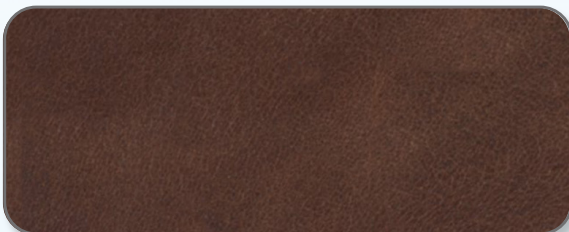
Clove 18-1320 TPG



Charcoal Gray 18-0601 TPG



Madder Brown 19-1331 TPG



Starfish 16-1120 TPG

## Environmental Impact of AR Rogue WP



1  
Sqft of  
Leather

=



8.48  
Liters of  
Water Saved

+



2.16  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                     |                                                                                                                                                                                                                                                        |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.6 - 1.8mm         | Shoe Finishing Suggestion:<br>None.                                                                                                                                                                                                                    |
| Temper:                 | 2.5 (+/- 0.5) @25mm |                                                                                                                                                                                                                                                        |
| Color Range Available:  | Medium - Dark       | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm                                                                                                             |
| Weight Range Available: | 1.2 - 1.8mm         |                                                                                                                                                                                                                                                        |
| Oil Content:            | Max 18%             | Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/><br>Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour.<br>• Non waterproof version - <b>AR Rogue</b> is available. |
| Milling Pattern:        | Fine                |                                                                                                                                                                                                                                                        |



## Berkshire

With a dry touch, dusty surface, and fine, even pebble grain, BERKSHIRE has a quiet, matte sophistication all its own. Its collapsible, soft hand makes it as easy to love in construction as it is

### Environmental Impact of Berkshire



**1**  
Sqft of  
Leather

=



**9.31**  
Liters of  
Water Saved

+



**3.09**  
MJ of  
Energy Saved

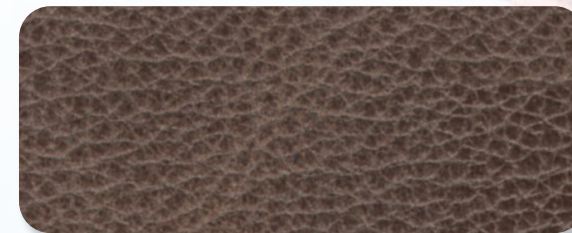
\*Please check LITE CONCEPT insert for a full LITE Explanation.



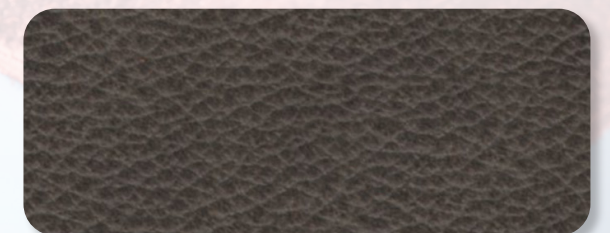
Bleached Aqua 12-5410 TPG



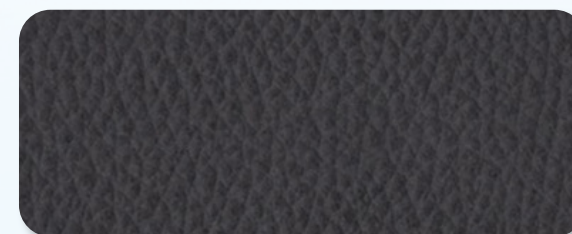
Desert Flower 15-1435 TPG



Fossil 17-0909 TPG



Olive Night 19-0515 TPG



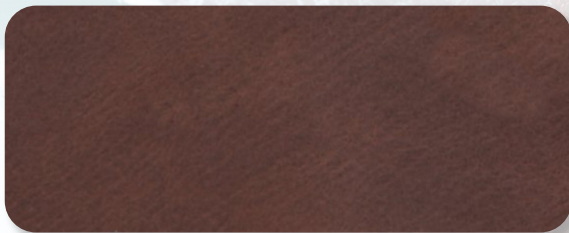
Peacoat 19-3920 TPG

|                         |                     |                                                                                                                                                                 |
|-------------------------|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.2 - 1.4mm         | <b>Shoe Finishing Suggestion:</b><br>This product itself has enough burnish waxes, just polish with cotton wheel to get required burnish effect and also shine. |
| Temper:                 | 3.5 (+/- 0.5) @25mm |                                                                                                                                                                 |
| Color Range Available:  | Light - Dark        | <b>Available on Greener Pastures™ (GP)?</b><br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm               |
| Weight Range Available: | 1.0 - 1.4mm         |                                                                                                                                                                 |
| Oil Content:            | Max 8%              | <b>Waterproof</b> <input type="checkbox"/> <b>Non Waterproof</b> <input checked="" type="checkbox"/><br>• Waterproof version is not available.                  |
| Milling Pattern:        | Embossed            |                                                                                                                                                                 |

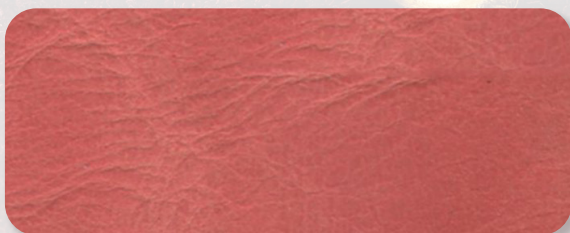


# Chronicle

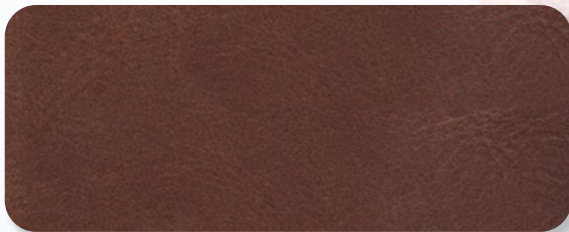
CHRONICLE is a soft, snuffed grain leather with a papery hand that feels both refined and understated. Its burnishable surface invites wear, developing character and depth over time.



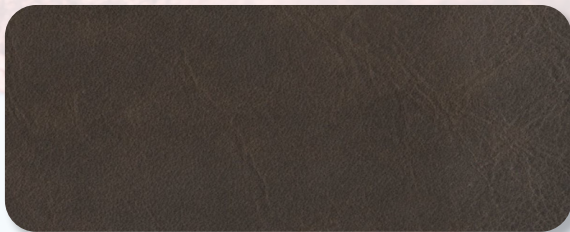
Clove 18-1320 TPG



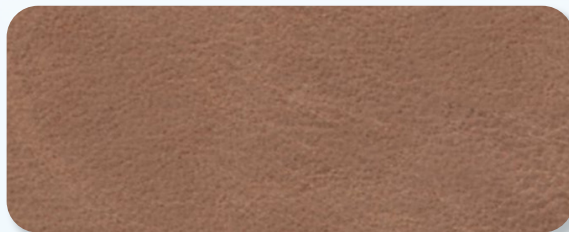
Desert Flower 15-1435 TPG



Leather Brown 18-1142 TPG



Olive Night 19-0515 TPG



Starfish 16-1120 TPG

## Environmental Impact of Chronicle



1  
Sqft of  
Leather

=



9.74  
Liters of  
Water Saved

+



3.56  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                     |                                                                                                                                                   |
|-------------------------|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.0 - 1.2mm         | <b>Shoe Finishing Suggestion:</b><br>Polish with Cotton Wheel to get required burnish effect and restore the shine.                               |
| Temper:                 | 3.5 (+/- 0.5) @25mm |                                                                                                                                                   |
| Color Range Available:  | Medium - Dark       | <b>Available on Greener Pastures™ (GP)?</b><br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.0 - 1.4mm         |                                                                                                                                                   |
| Oil Content:            | Max 12%             | <b>Waterproof</b> <input type="checkbox"/> <b>Non Waterproof</b> <input checked="" type="checkbox"/><br>• Waterproof version is not available.    |
| Milling Pattern:        | None                |                                                                                                                                                   |



# Crinkle Shine

Inspired by the effortless drape of crinkle patent, CRINKLE SHINE delivers a luminous shine over a delicate crinkle emboss - without ever losing its soft, feminine hand. Light, supple, and full of interest.



Black



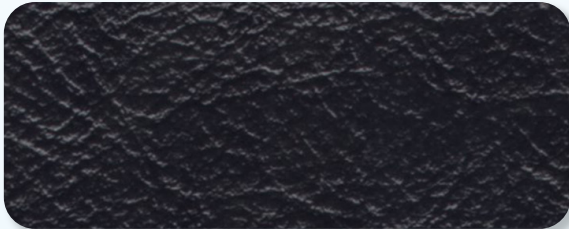
Bleached Aqua 12-5410 TPG



Desert Flower 15-1435 TPG



Spicy Orange 18-1445 TPG



Peacoat 19-3920 TPG

## Environmental Impact of Crinkle Shine



1  
Sqft of  
Leather

=



9.66  
Liters of  
Water Saved

+



3.12  
MJ of  
Energy Saved

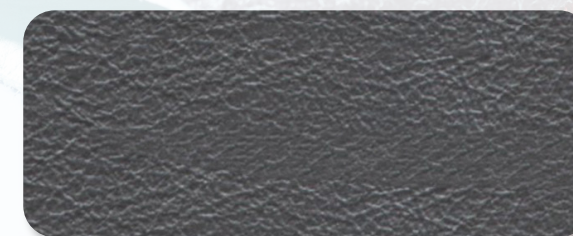
\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                     |                                                                                                                                            |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.0 - 1.2mm         | Shoe Finishing Suggestion:<br>None.                                                                                                        |
| Temper:                 | 3.5 (+/- 0.5) @25mm |                                                                                                                                            |
| Color Range Available:  | Light - Dark        | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.0 - 1.6mm         |                                                                                                                                            |
| Oil Content:            | Max 10%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version is not available.           |
| Milling Pattern:        | Heavy               |                                                                                                                                            |



## Flint

Buttery-soft with a metallic spray surface, FLINT catches the light without sacrificing comfort. Its featherlight hand makes it a go-to for ballet flats and athletic designs.



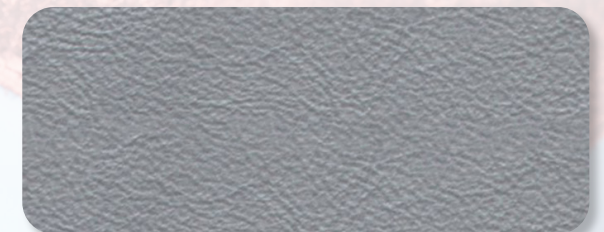
Black+Olive Night



Bleached Aqua+Pearl White



Cashew+Red Gold



Dove+Mirror



Desert Flower+Copper

## Environmental Impact of Flint



1  
Sqft of  
Leather

=



9.22  
Liters of  
Water Saved

+



2.50  
MJ of  
Energy Saved

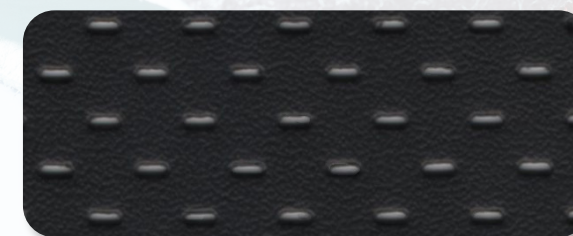
\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                                                                                 |                                                                                                                                                           |
|-------------------------|---------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.0 - 1.2mm                                                                     | Shoe Finishing Suggestion:<br>None.                                                                                                                       |
| Temper:                 | 3.5 (+/- 0.5) @25mm                                                             |                                                                                                                                                           |
| Color Range Available:  | Light - Dark<br><small>*Limited colors based on<br/>metallic color card</small> | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> <small>*For GP, max. thickness 1.68mm</small> |
| Weight Range Available: | 1.0 - 1.4mm                                                                     |                                                                                                                                                           |
| Oil Content:            | Max 10%                                                                         | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br><small>• Waterproof version is not available.</small>           |
| Milling Pattern:        | Medium                                                                          |                                                                                                                                                           |

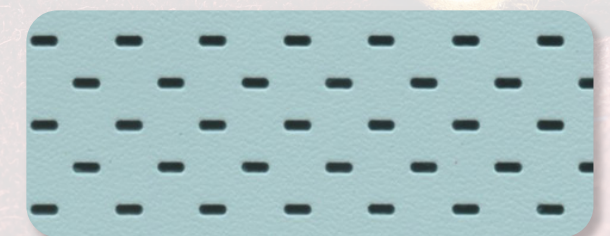


## Grissini Soft Perf #2

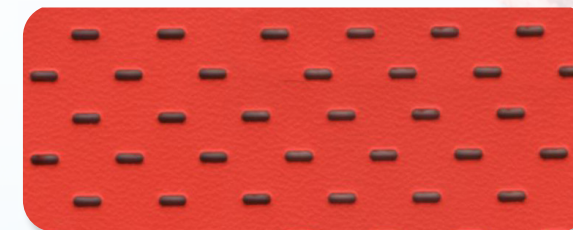
GRISSINI is a soft, smooth premium athletic leather available across the full color range — and now offered with in-house perfining for added breathability and design flexibility.



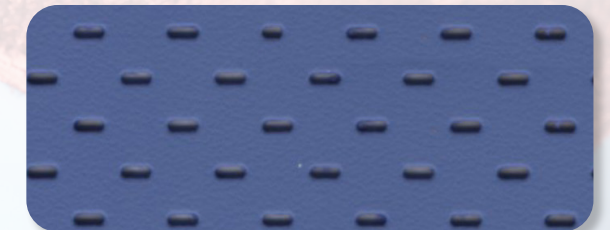
Black



Bleached Aqua 12-5410 TPG



Spicy Orange 18-1445 TPG



Ultramarine 17-4037 TPG



White

## Environmental Impact of Grissini Soft Perf #2



**1**  
Sqft of  
Leather

=



**8.74**  
Liters of  
Water Saved

+



**2.69**  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                     |                                                                                                                                            |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.2 - 1.4mm         | Shoe Finishing Suggestion:<br>None.                                                                                                        |
| Temper:                 | 2.5 (+/- 0.5) @25mm |                                                                                                                                            |
| Color Range Available:  | Light - Dark        | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.2 - 1.6mm         |                                                                                                                                            |
| Oil Content:            | Max 12%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version is not available.           |
| Milling Pattern:        | None                |                                                                                                                                            |





# Environmental Impact of Kuromi WP



1  
Sqft of  
Leather

=



8.20  
Liters of  
Water Saved

+



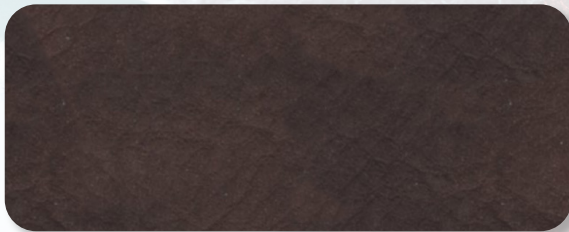
2.56  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

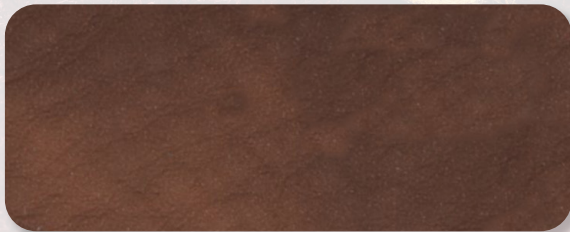
## Kuromi WP



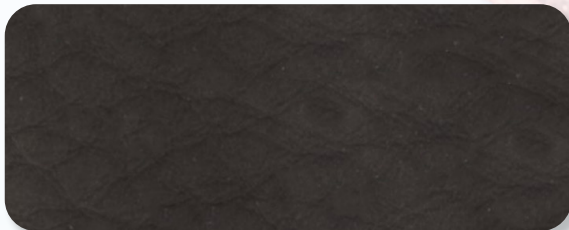
KUROMI WP is a soft, milled nubuck with a roller pattern that creates subtle highs and lows across the surface. The effect really comes to life in a lasted shoe, where the pull-up reveals a natural, dimensional character.



Brunette 19-1235 TPG



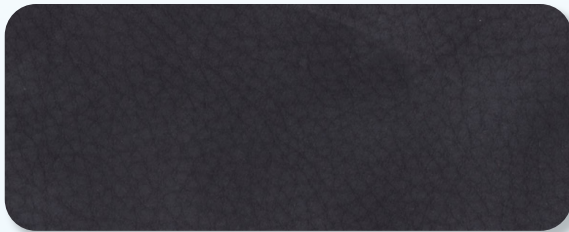
Cashew 17-1137 TPG



Charcoal Gray 18-0601 TPG



Starfish 16-1120 TPG



Peacoat 19-3920 TPG

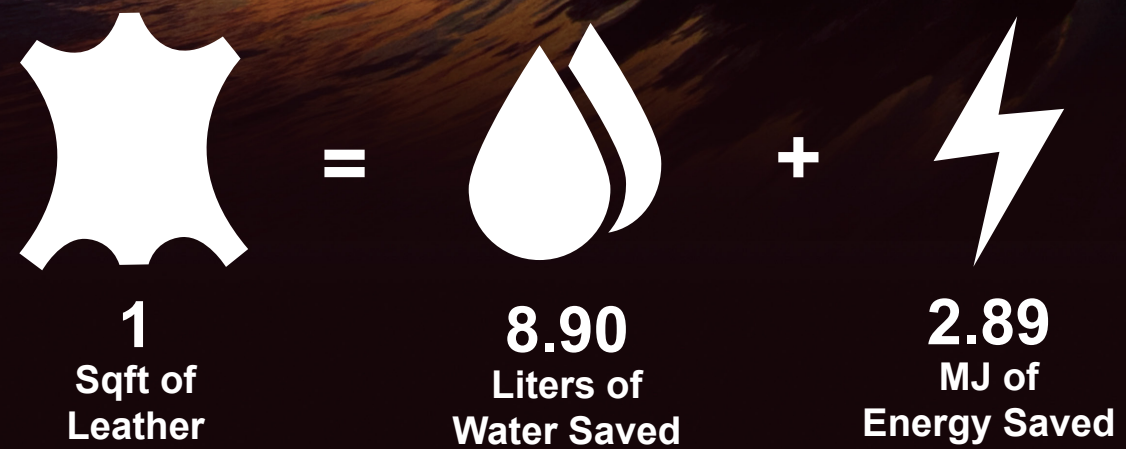
|                         |                     |                                                                                                                                                                                                                                                      |
|-------------------------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.8 - 2.0mm         | Shoe Finishing Suggestion:<br>None.                                                                                                                                                                                                                  |
| Temper:                 | 3.0 (+/- 0.5) @25mm |                                                                                                                                                                                                                                                      |
| Color Range Available:  | Light - Dark        | Available on Greener Pastures <sup>TM</sup> (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm                                                                                              |
| Weight Range Available: | 1.2 - 2.2mm         |                                                                                                                                                                                                                                                      |
| Oil Content:            | Max 12%             | Waterproof <input checked="" type="checkbox"/> Non Waterproof <input type="checkbox"/><br>Waterproof Spec: 15,000 Flexes. Absorption: 20% after 15,000 Flexes. Wicking: 10mm after 1 hour.<br>• Non waterproof version - <i>Kuromi</i> is available. |
| Milling Pattern:        | Heavy               |                                                                                                                                                                                                                                                      |



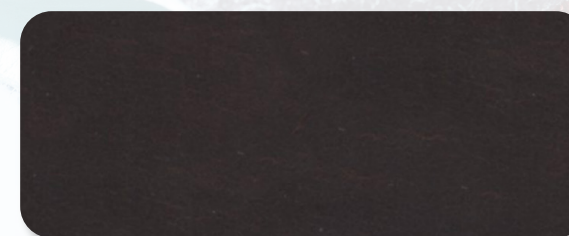
## Maverick

MAVERICK is a pull-up leather built for classic rugged casual product, developing a rich patina over time. The kind of leather that looks better the harder it's worn.

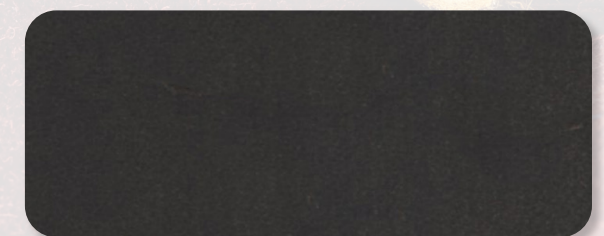
### Environmental Impact of Maverick



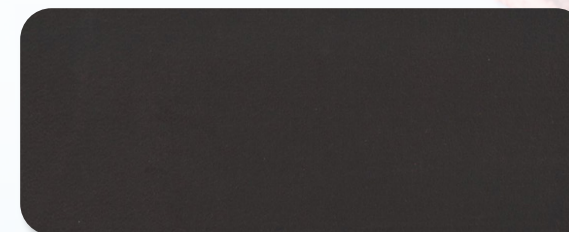
\*Please check LITE CONCEPT insert for a full LITE Explanation.



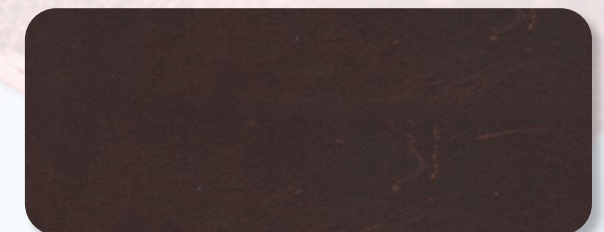
Brunette 19-1235 TPG



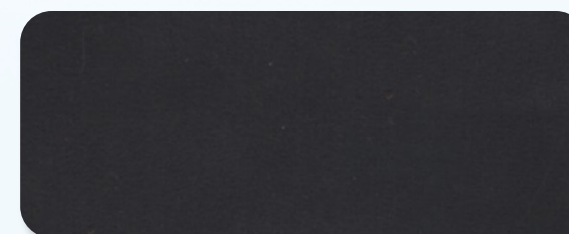
Charcoal Gray 18-0601 TPG



Fossil 17-0909 TPG



Leather Brown 18-1142 TPG



Peacoat 19-3920 TPG

|                         |                     |                                                                                                                                            |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.6 - 1.8mm         | Shoe Finishing Suggestion:<br>None.                                                                                                        |
| Temper:                 | 1.8 (+/- 0.5) @25mm |                                                                                                                                            |
| Color Range Available:  | Medium - Dark       | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.4 - 2.0mm         |                                                                                                                                            |
| Oil Content:            | Max 16%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version is not available.           |
| Milling Pattern:        | None                |                                                                                                                                            |



## New Dion

Rich grain character meets a glassy, high-shine surface in NEW DION, a leather that makes an impression before it's even touched. A shattered break and subtle pebble texture add depth and movement.

## Environmental Impact of New Dion



**1**  
Sqft of  
Leather

=



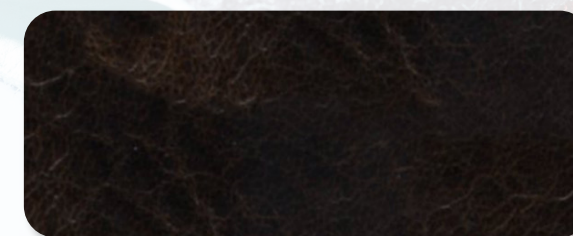
**8.98**  
Liters of  
Water Saved

+

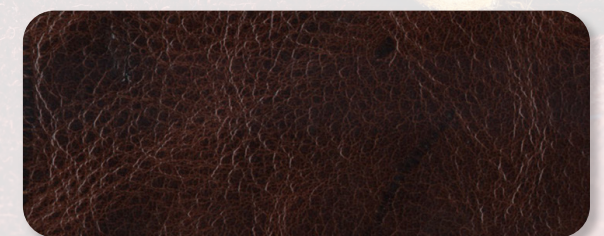


**2.12**  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.



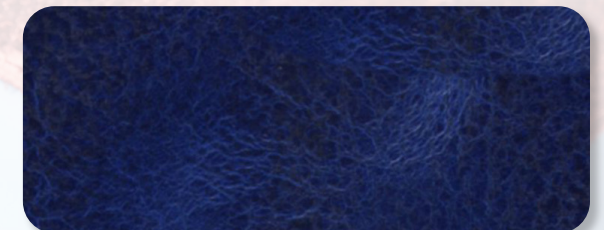
Charcoal Gray 18-0601 TPG



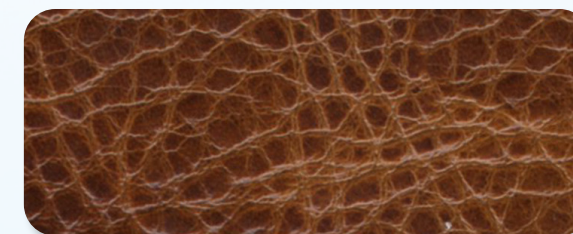
Clove 18-1320 TPG



Peanut



Ultramarine 17-4037 TPG



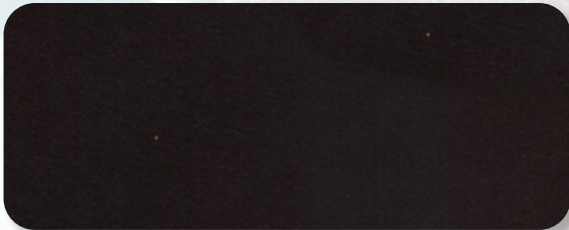
Wheat

|                         |                     |                                                                                                                                            |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.6 - 1.8mm         | Shoe Finishing Suggestion:<br>None.                                                                                                        |
| Temper:                 | 2.5 (+/- 0.5) @25mm |                                                                                                                                            |
| Color Range Available:  | Medium - Dark       | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.6 - 2.2mm         |                                                                                                                                            |
| Oil Content:            | Max 22%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version is not available.           |
| Milling Pattern:        | Heavy               |                                                                                                                                            |

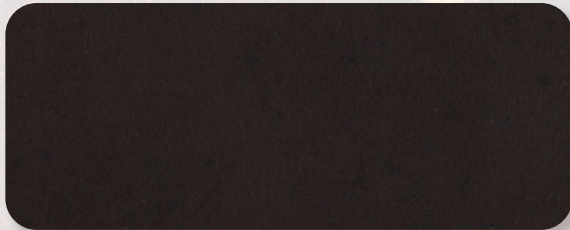


# Palermo

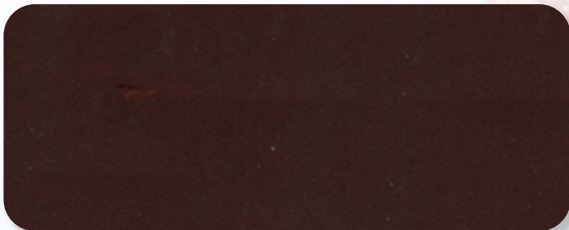
With a clean, smooth surface and a gentle pull-up effect, PALERMO has an understated sophistication that works hard across categories. A natural fit for men's dress casual, boat shoes, and sandals.



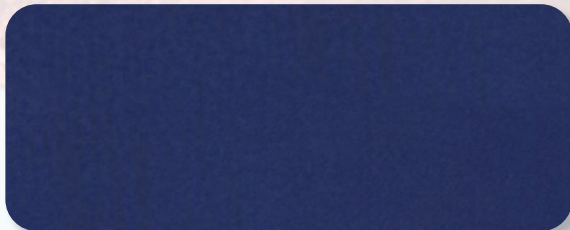
Brunette 19-1235 TPG



Fossil 17-0909 TPG



Leather Brown 18-1142 TPG



Ultramarine 17-4037 TPG

## Environmental Impact of Palermo



1  
Sqft of  
Leather

=



8.46  
Liters of  
Water Saved

+



2.22  
MJ of  
Energy Saved

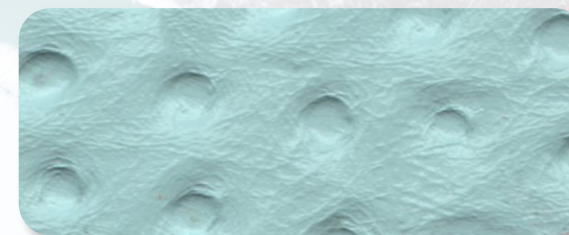
\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                     |                                                                                                                                                |
|-------------------------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.4 - 1.6mm         | Shoe Finishing Suggestion:<br>None.                                                                                                            |
| Temper:                 | 1.8 (+/- 0.5) @25mm |                                                                                                                                                |
| Color Range Available:  | Medium - Dark       | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm     |
| Weight Range Available: | 1.4 - 2.0mm         |                                                                                                                                                |
| Oil Content:            | Max 16%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version - Orleans Soft WP is available. |
| Milling Pattern:        | None                |                                                                                                                                                |



## Plume

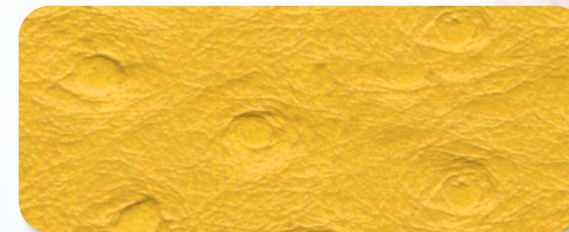
PLUME is an ostrich emboss designed to celebrate color, built on a tannage that brings even the boldest shades to life. Perfect for fun, women's product that's ready for spring.



Bleached Aqua 12-5410 TPG



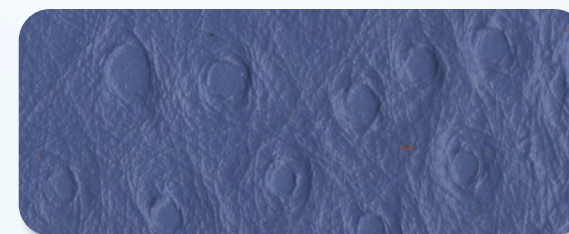
Desert Flower 15-1435 TPG



Empire Yellow 14-0756 TPG



Spicy Orange 18-1445 TPG



Ultramarine 17-4037 TPG

## Environmental Impact of Plume



**1**  
Sqft of  
Leather

=



**9.16**  
Liters of  
Water Saved

+



**3.05**  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                     |                                                                                                                                            |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.2 - 1.4mm         | Shoe Finishing Suggestion:<br>None.                                                                                                        |
| Temper:                 | 2.5 (+/- 0.5) @25mm |                                                                                                                                            |
| Color Range Available:  | Light - Dark        | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.2 - 1.8mm         |                                                                                                                                            |
| Oil Content:            | Max 10%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version is not available.           |
| Milling Pattern:        | Light               |                                                                                                                                            |



## Portofino

PORTOFINO pairs a soft hand with a slick, refined surface and a consistent pebble grain that elevates it firmly into the premium category. A polished, versatile leather that brings sophistication to any silhouette.



Black



Demitasse 19-0712 TPG



Dove 15-0000 TPG



Fog 13-0607 TPG



Peacoat 19-3920 TPG

## Environmental Impact of Portofino



1  
Sqft of  
Leather

=



9.21  
Liters of  
Water Saved

+



3.59  
MJ of  
Energy Saved

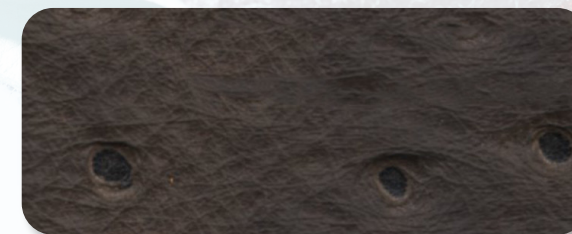
\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                     |                                                                                                                                            |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.8 - 2.0mm         | Shoe Finishing Suggestion:<br>Just polish with cotton wheel to restore the shine.                                                          |
| Temper:                 | 3.5 (+/- 0.5) @25mm |                                                                                                                                            |
| Color Range Available:  | Light - Dark        | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.6 - 2.0mm         |                                                                                                                                            |
| Oil Content:            | Max 10%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version is not available.           |
| Milling Pattern:        | Heavy               |                                                                                                                                            |



## Quill

QUILL brings the drama of ostrich embossing to a beautiful base tannage with its own natural grain character. Dark tips and a translucent surface layer allow the underlying grain to show through, adding unexpected depth to a variety of footwear patterns.



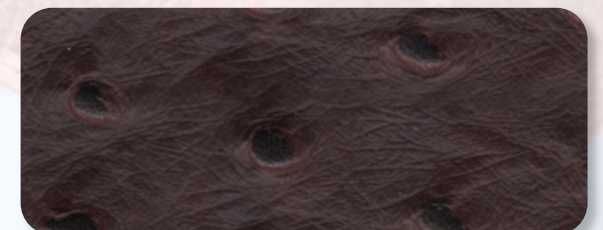
Charcoal Gray 18-0601 TPG



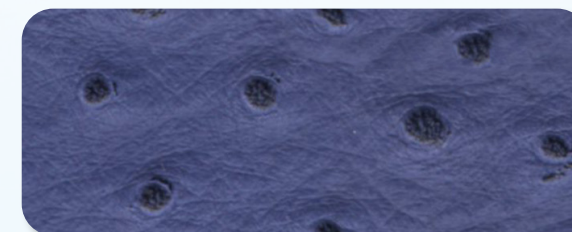
Clove 18-1320 TPG



Leather Brown 18-1142 TPG



Madder Brown 19-1331 TPG



Ultramarine 17-4037 TPG

## Environmental Impact of Quill



1  
Sqft of  
Leather

=



8.90  
Liters of  
Water Saved

+



2.83  
MJ of  
Energy Saved

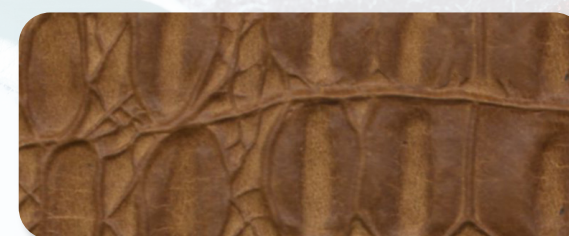
\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                     |                                                                                                                                            |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.4 - 1.6mm         | Shoe Finishing Suggestion:<br>None.                                                                                                        |
| Temper:                 | 2.5 (+/- 0.5) @25mm |                                                                                                                                            |
| Color Range Available:  | Medium - Dark       | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.2 - 1.8mm         |                                                                                                                                            |
| Oil Content:            | Max 12%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version is not available.           |
| Milling Pattern:        | Medium              |                                                                                                                                            |

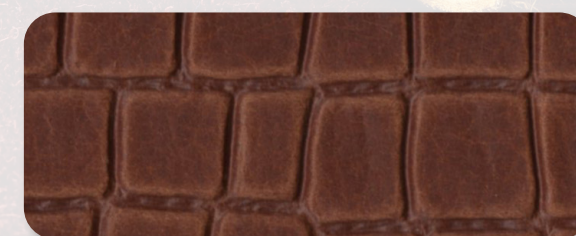


## Tigris

TIGRIS brings a deep croc emboss to a genuinely soft leather base, delivering bold surface character without sacrificing hand. Available across a wide color range, it's a natural fit for driving mocs and sandals that want to make a statement.



Bright Gold



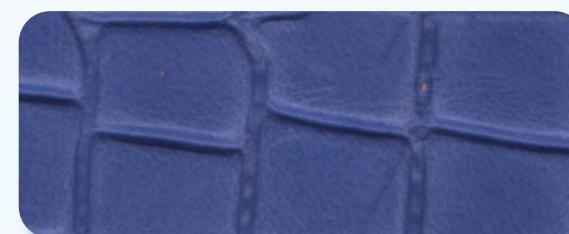
Cashew 17-1137 TPG



Desert Flower 15-1435 TPG



Spicy Orange 18-1445 TPG



Ultramarine 17-4037 TPG

## Environmental Impact of Tigris



**1**  
Sqft of  
Leather

=



**8.96**  
Liters of  
Water Saved

+



**3.17**  
MJ of  
Energy Saved

\*Please check LITE CONCEPT insert for a full LITE Explanation.

|                         |                     |                                                                                                                                            |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.2 - 1.4mm         | Shoe Finishing Suggestion:<br>None.                                                                                                        |
| Temper:                 | 3.0 (+/- 0.5) @25mm |                                                                                                                                            |
| Color Range Available:  | Light - Dark        | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.2 - 1.6mm         |                                                                                                                                            |
| Oil Content:            | Max 12%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version is not available.           |
| Milling Pattern:        | None                |                                                                                                                                            |



## Wooly

WOOLY is a hairy fleshout leather where contrasting fibers bring the color base to life beneath a rich, dark top. Designed specifically for unlined shoes, it delivers warmth and texture in a single material.

## Environmental Impact of Wooly



**1**  
Sqft of  
Leather

=



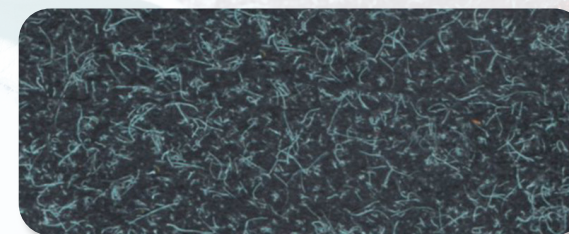
**9.11**  
Liters of  
Water Saved

+

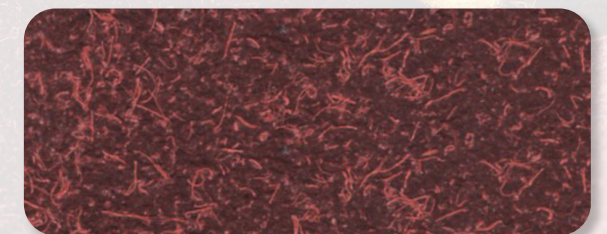


**3.24**  
MJ of  
Energy Saved

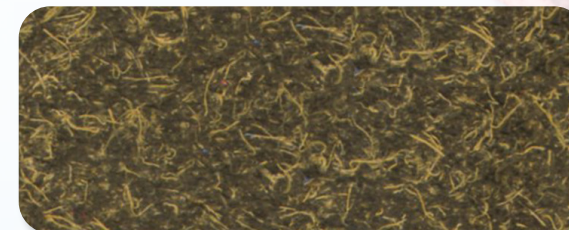
\*Please check LITE CONCEPT insert for a full LITE Explanation.



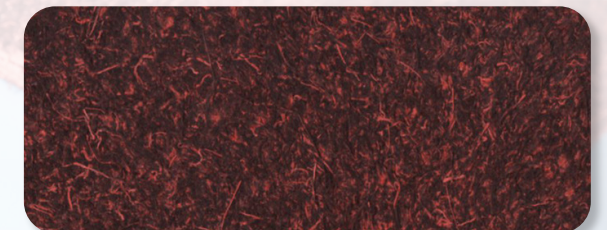
Bleached Aqua 12-5410 TPG



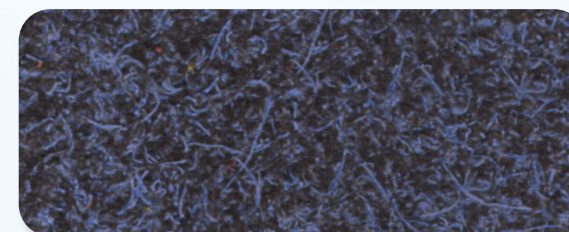
Desert Flower 15-1435 TPG



Empire Yellow 14-0756 TPG



Spicy Orange 18-1445 TPG



Ultramarine 17-4037 TPG

|                         |                     |                                                                                                                                            |
|-------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| Shown in Weight:        | 1.4 - 1.6mm         | Shoe Finishing Suggestion:<br>None.                                                                                                        |
| Temper:                 | 3.5 (+/- 0.5) @25mm |                                                                                                                                            |
| Color Range Available:  | Light - Dark        | Available on Greener Pastures™ (GP)?<br>YES <input checked="" type="checkbox"/> NO <input type="checkbox"/> *For GP, max. thickness 1.68mm |
| Weight Range Available: | 1.2 - 2.0mm         |                                                                                                                                            |
| Oil Content:            | Max 12%             | Waterproof <input type="checkbox"/> Non Waterproof <input checked="" type="checkbox"/><br>• Waterproof version is not available.           |
| Milling Pattern:        | None                |                                                                                                                                            |

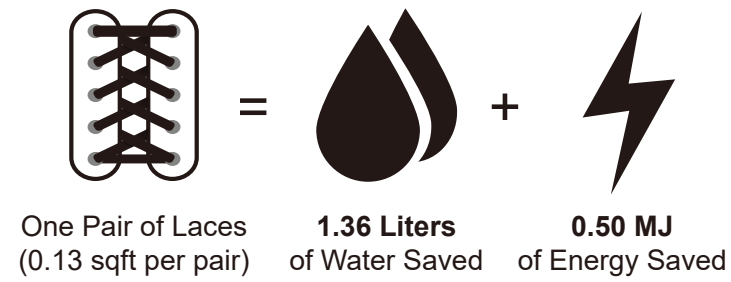




# AUBURN LEATHER LACE

Leather laces are rich in texture & feel, timeless heritage, lasting tradition, and encompass the overall essence of natural quality. Using leather footwear lace is a proven value-add to any footwear design.

## Environmental Impact of Auburn Leather Lace:



The water and energy savings shown, is based on an article produced in ISA, compared to a Bronze rated tannery using the LWG Protocol 7.2 of 50.4 MJ/m<sup>2</sup> (4.68 MJ/sqft) for energy consumption and 134.1 l/m<sup>2</sup> (12.46 l/sqft) for water consumption.

Silicone Tipped Lace



**ISA TanTec Ltd.**

Headquarters

Avenida Da Praia Grande N. 619,  
Comercial Si Toi, 5 Andar 8, 999078, Macau, P. R. China  
Tel: +853 2835 6320

**Mississippi TanTec Leather, Inc.**

101 TanTec Way,  
Vicksburg, MS 39183, USA  
Tel: +1 601 429 6081

**Saigon TanTec Leather Ltd.**

Lot M2, M3, Street No. 5,  
Viet Huong 2 Industrial Park, Tay Nam Ward,  
Ho Chi Minh City, Vietnam  
Tel: +84 274 357 9101 / 357 9102

**TransAsia TanTec Ltd.**

Lot B6.1, C4 Street,  
Thanh Thanh Cong Industrial Park, An Hoi Quarter,  
Trang Bang Ward, Tay Ninh Province, Vietnam  
Tel: +84 276 388 3382

**Heshan Bestway Leather Product Ltd.**

No. 1 Xingli Road,  
Hecheng Town, Heshan City,  
Guangdong Province, 529727, P. R. China  
Tel: +86 750 831 3280 / 831 3294

Send us an email to [\*info@tantec1.com\*](mailto:info@tantec1.com)  
for inquiries.



ISA INDUSTRIAL LTD. [WWW.ISANEXTGENMATERIALS.COM](http://WWW.ISANEXTGENMATERIALS.COM)  
MACAU (CHINA) | USA | VIETNAM | CHINA | UK | HONG KONG (CHINA)

