



ISA WATERPROOF PERFORMANCE COLLECTION

All ISA Leathers Are PFC Free. Always.

GoreTex









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Article List

Sa	line Solution	page 6-9
01	Barrier WP SS	Peacoat
02	Blizzard WP SS	Barley
03	Breathe Easy WP SS GT	Monk's Robe
04	Iceberg WP SS	Asphalt
05	Lore WP GT SS	Black
06	Manitou WP GT SS	Black
07	Riptide Galloper GT WP SS	Black
08	Snowbird WP SS	Cashew
09	Snowplow WP SS	Potting Soil
10	Whirlpool WP GT SS	Dark Coffee

Gore Tex		page 10-13	
11	Ambush WP GT	Canteen	
12	Commando WP GT	Starfish	
13	Cool WP GT	Black	
14	Damre WP GT	Raindrops	
15	Farmington WP GT	CH Dark Chocolate	
16	Grand Slam GT	Timberwolf	
17	Highland WP GT	Tobacco	
18	Slippery WP GT	Belgian	
19	Waterbuck WP GT	Wheat	

Washable page 14-15		
20	Discovery WP SS Washable	Leather Brown
21	Rejuvenate Washable	Tropical Peach
22	Shazam Washable	White
23	Tropicana Washable	Smoked Pearl



NOTE: For the LITE index of each article, please refer to Page 28.

All	Other WP Leathers	S page 16-27
24	Abruzzo WP	Red Spur
25	AR Rogue WP	Fossil
26	Back Track WP	Autumn
27	Beeswax WP	Monk's Robe
28	Blockbuster WP	Rustic Brown
29	Brilliant WP	Egret
30	Cajun WP	Java
31	Cashmere WP	Grape Wine
32	Chase WP	Friar Brown
33	Crisscross WP	Belgian
34	Euroveg WP	Shopping Bag
35	Filson WP	Cashew
36	Journeyman WP	Autumnal
37	Krakatoa WP	Bruin
38	Maiden WP	Red Spur
39	Maldova WP	Forest Night
40	Muddy River WP	Brown Sugar
41	Orleans WP	CH Dark Coffee
42	Overdrive WP	Brunette
43	Overlord WP	Grand Canyon
44	Plunge WP	Dove
45	Revenge Soft WP	Fossil
46	River Run WP	Sudan Brown
47	Saddleback WP	Glazed Ginger
48	Sanehorse WP LO	Roasted Pecan
49	Santro WP	Canteen
50	Sasquatch WP	Coffee Bean
51	Shaun WP	Dusty Pink
52	Super Lite WP	Clove
53	Tailgate WP	Brunette
54	Titan WP	Boston Tan
55	Trailblazer WP	Teak
56	Valor WP	Madder Brown
57	Watertown WP	Yam
58	Workhorse WP	Monk's Robe

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Hort of column Address for the second of the s	TEST METHOD	Maesers TM34 & Wicking TM305	ISA INTERNAL	ISO14268 Option C	ISO 105 C06 A15
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1Barrier WP SSImage: style		Flexes.	water resistance, using the maeser flex test, with a 3% salt solution for 15,000 cycles. Water absorption rate is assessed. Cleanability by rub fastness	bottle which is filled with dried silica gel. Air is blown onto the leather for a set amount of time. The weight gained the whole bottle is assessed to evaluate	following the standard conditions (A1S), color change and shrinkage
2Birzard WP SS••3Breathe Easy WP SS GT•••4lockerg WP SS•••5Lore WP GT SS•••6Manitou WP GT SS•••7Riptide Galloper GT WP SS•••8Snowbird WP SS•••9Snowbird WP SS•••9Snowbird WP GT•••10Whirpool WP GT SS•••12Loremando WP GT•••13Coll WP GT•••14Dame WP GT•••15Farmington WP GT•••16Grand Slam GT•••18Silpery WP GT•••19Waterbuck WP GT•••20Incoverny WP SS Washable•••21Rejuvenate Washable•••22Shazam Washable•••23Topicana Washable•••24Aruzzy WP••••25AR Rogue WP••••26Back Track WP••••28Biocbuster WP••••29Biocbuster WP••••20Biocbuster WP••••<		Waterproofness	Cleanability / Easy to Remove	Water Vapor Permeability / Wicking	Color Transfer and Shrinkage
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9 Snowplow WP SS••• <td>7 Riptide Galloper GT WP SS</td> <td>•</td> <td>•</td> <td>•</td> <td>10000</td>	7 Riptide Galloper GT WP SS	•	•	•	10000
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FEATURES	Waterproof	Saline Solution	GoreTex Approved	Washable
TEST METHOD	Maesers TM34 & Wicking TM305	ISA INTERNAL	ISO14268 Option C	ISO 105 C06 A15
HOW TO SPECIFY	WP Absorption 20% after 15,000 Maeser	SS Samples of leather are tested against	GT A leather sample is used to seal a	Washable Samples of leather are washed
TEST METHOD DESCRIPTION	Flexes. Wicking 10mm after 1 hour.	water resistance, using the masser flex test, with a 3% salt solution for 15,000 cycles. Water absorption rate is assessed. Cleanability by rub fastness test after samples are dry is assessed.	Air is blown onto the leather for a set amount of time. The weight gained the whole bottle is assessed to evaluate the permeability of the sample.	following the standard conditions (A1S), color change and shrinkage is assessed after drying.
	Waterproofness	Cleanability / Easy to Remove	Water Vapor Permeability / Wicking	Color Transfer and Shrinkage
30 Cajun WP	•			
31 Cashmere WP	•			
32 Chase WP	•			
33 Crisscross WP	•			
34 Euroveg WP	•			
35 Filson WP	•			
36 Journeyman WP	•			
37 Krakatoa WP	•			
38 Maiden WP	•			
39 Maldova WP	•	A Constant		
40 Muddy River WP	•			
41 Orleans WP	•			
42 Overdrive WP	•		12.20	
43 Overlord WP	•	0.51.5.94		
44 Plunge WP	•			
45 Revenge Soft WP	•	\sim	See 1	
46 River Run WP	•		a	N
47 Saddleback WP	•		har	
48 Sanehorse WP LO	•			
49 Santro WP	• •	S mar		
50 Sasquatch WP	•	22		
51 Shaun WP	• //	P 2000		
52 Super Lite WP			X *	
53 Tailgate WP	•	200	- 30 · · · ·	
54 Titan WP	•			
55 Trailblazer WP	•			
56 Valor WP	•	1000		
57 Watertown WP	•	/	The L	
58 Workhorse WP	•			



ISA PFC FREE WATERPROOF LEATHERS

SINCE 2014



Per- and Poly-fluorinated chemicals (PFCs) are famous for their function of water and dirt repellency and have been widely used for outdoor products. However, PFCs are known to be toxic, bioaccumulative and persistent in the environment. They are not easily broken down and will disperse over the globe gradually.

Since PFCs are hazardous to human health and the environment, Greenpeace has carried out product testing investigation and the results revealed that Ionic and Volatile PFCs were widely present in many outdoor products.

While ISA strives to produce premium performance leather, the company stresses on environmental sustainability and ensures all products are free from PFCs (PFC-Free). This includes all lonic and Volatile per/poly fluorinated compounds.

ISA LITE® Concept defines a high standard of environmental responsibility in the manufacturing process. Every ISA product has passed strict testing requirements and are all in accordance with the latest regulations and laws globally. Thus, among the 32 kinds of PFCs targeted by Greenpeace, none would be detected in our products.

Saline Solution



In addition to having sustainability at the heart of our business, ISA is constantly innovating and developing leather footwear solutions through the access of exclusive resources including test methods, accreditation, consultancy, research facilities as well as technical training.

In 2016, ISA proudly introduced Saline Solution – a technological breakthrough in the industry. Since first launched, the collection has expanded to include a wide variety of leather types. The functional features of Saline Solution leathers make footwear products suitable for every day wear.

To push the product even further, ISA is in constant contact with leading brands, offering customized and tailor made materials to meet their specific needs.

Performance Features:

• Waterproof

Repels salt

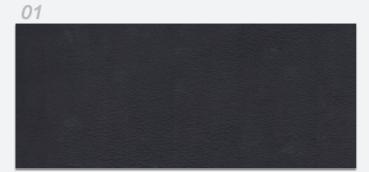


- Easy to clean
- No finish damage

Test	Testing Criteria
SATRA TM34: 1993 Resistance to water penetration - Maeser test	No penetration at 15,000 flexes; maximum uptake of 20% at 15,000 flexes
SATRA TM305: 1998 Wick test	2 hours, Max rise 10mm
SATRA TM167: 2017 Colour fastness to rubbing - Crockmeter test	Dry & Wet ≥ 2.0

* All performed with 36% sea salt.

Saline Solution

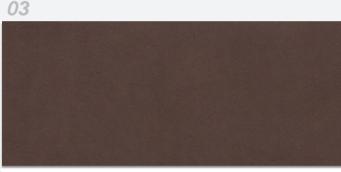


Weight Range: 1.2 - 1.8mm **Oil Content:** 10% (+/-2%) NWP Version: Dev. Required Color Range: Light to Dark **SATRA:** 85%



Barrier WP SS

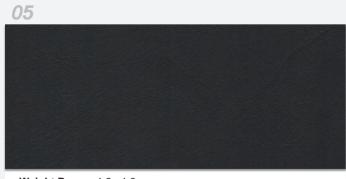
Peacoat



Weight Range: 1.2 - 2.0mm Oil Content: 12% (+/-2%) **NWP Version:** Incanta Color Range: Med. to Dark **SATRA:** 85% *NWP version will not pass SS.

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	Saline	GoreTex
(Waterproof) (Solution /	Approved

Breathe Easy WP SS GT Monk's Robe



Weight Range: 1.2 - 1.8mm Oil Content: 10% (+/-2%) NWP Version: Lore Color Range: Light to Dark **SATRA:** 85% *NWP version will not pass GT / SS.



Lore WP GT SS Black



Weight Range: 1.2 - 1.8mm Oil Content: 12% (+/-2%) NWP Version: Blizzard Color Range: Med. to Dark **SATRA:** 85% *NWP version will not pass SS.



Blizzard WP SS Barley



02



Weight Range: 1.2 - 2.2mm Oil Content: 12% (+/-2%) NWP Version: Iceberg Color Range: Light to Dark **SATRA:** 85% *NWP version will not pass SS.



Iceberg WP SS Asphalt

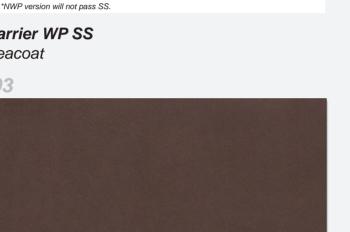




Weight Range: 1.4 - 2.2mm Oil Content: 10% (+/-2%) NWP Version: Manitou Color Range: Med. to Dark **SATRA:** 85% *NWP version will not pass SS.

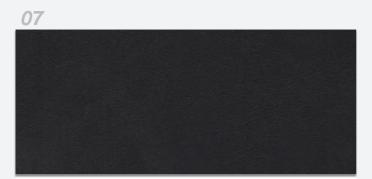


Manitou WP GT SS Black





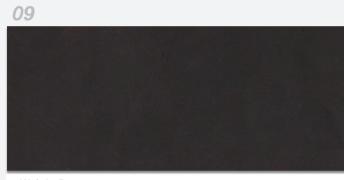
Saline Solution



Weight Range: 1.2 - 2.0mm Oil Content: 14% (+/-2%) NWP Version: Galloper / Osaka Color Range: Med. to Dark SATRA: 85% *NWP version will not pass SS.



Riptide Galloper GT WP SS Black



Weight Range: 1.2 - 2.2mm Oil Content: 16% (+/-2%) NWP Version: Snowplow Color Range: Med. to Dark SATRA: 85% *NWP version will not pass SS.



Snowplow WP SS Potting Soil



Weight Range: 1.2 - 1.8mm Oil Content: 16% (+/-2%) NWP Version: Not Available Color Range: Med. to Dark SATRA: 85%



Snowbird WP SS Cashew





Weight Range: 1.2 - 1.6mm Oil Content: 12% (+/-2%) NWP Version: Whirlpool Color Range: Light to Dark SATRA: 85% *NWP version will not pass SS.

Waterproof

Whirlpool WP GT SS Dark Coffee

Gore Tex

GORE-TEX® FOOTWEAR LEATHER GUIDELINES & RECOMMENDATIONS

GORE-TEX[®] **Footwear** is globally known as setting the standard for guaranteed durably waterproof and breathable performance across a wide range of end uses, from casual shoes to mountaineering boots. By establishing performance specifications for finished footwear and confirming compliance to these specifications, Gore is able to assure a high level of quality and consistency in the performance of shoes which carry its GORE-TEX[®] brand. We provide our customers with specifications in a trademark license agreement and support their efforts to meet them, by providing guidelines and making specific recommendations on design, construction, and material/component performance to ensure the creation of footwear that can meet the specifications.

The following guidelines and recommendations are based on "whole shoe" lab tests, material swatch tests, and in-depth studies of consumer behaviors and expectations. These guidelines are not "requirements" for GORE-TEX[®] Footwear, but best practices. Their main purpose is to aide developers in building footwear that performs to consumer expectations and ensure the final footwear meets the Style Qualification needs as outlined by the Gore Footwear Lab.

Breathability. Leather breathability guidelines vary by GORE-TEX[®] Product category. Materials are tested in a Moisture Vapor Transmission Rate (MVTR) "bottle test" based on ISO 14268. Materials are not pre-stressed prior to testing and must be pre-conditioned for 8 hours in humidity-controlled setting. The guidelines below are provided to help developers build products that will ultimately perform in Gore's finished shoe "Footwear Breathability Test". Developers should take care when using overlays, adhesives or reinforcements, as these layers of components may also have an impact on the finished shoe test.

Performance & Insulated Comfort Footwear

Material (thickness up to 2.6mm)	MVTR
Full grain leather	5.0 mg/cm²h
Nubuck leather	5.0 mg/cm ² h
Split leather	7.5 mg/cm²h
Lining leather	15.0 mg/cm ² h

Extended Comfort Footwear

Material (thickness up to 2.6mm)	MVTR
Full grain leather	8.0 mg/cm ² h
Nubuck leather	8.0 mg/cm ² h
Split leather	10.0 mg/cm ² h
Lining leather	15.0 mg/cm ² h

Wicking. Gore recommends that leathers used in building GORE-TEX[®] Footwear do not wick more than 1 centimeter for every 2 hours in a wicking bath. This ensures moisture does not enter the GORE-TEX[®] bootie by traveling up and over the top of the upper material.

Maeser Flexes. Because the GORE-TEX[®] laminate is engineered to deliver waterproof functionality in the finished shoe, there are no Maeser Flex performance guidelines, recommendations, or requirements for leathers in GORE-TEX[®] footwear.

*Maximum thickness on non nubuck articles is 1.6mm.

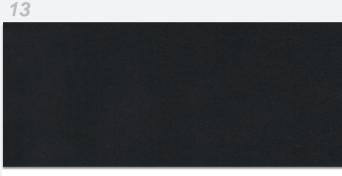
Gore Tex



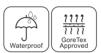
Weight Range: 1.2 - 1.6mm Oil Content: 14% (+/-2%) NWP Version: Ambush Color Range: Light to Dark **SATRA:** 85%



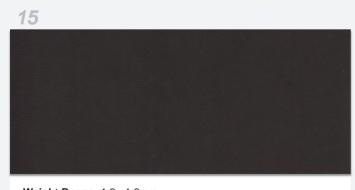
Ambush WP GT Canteen



Weight Range: 1.2 - 1.8mm Oil Content: 10% (+/-2%) NWP Version: Cool Color Range: Black & Dark Brown only **SATRA:** 85%



Cool WP GT Black



Weight Range: 1.2 - 1.8mm Oil Content: 12% (+/-2%) **NWP Version:** Farmington Color Range: Med. to Dark **SATRA:** 85%



Farmington WP GT CH Dark Chocolate



Weight Range: 1.2 - 2.2mm Oil Content: 14% (+/-2%) NWP Version: Commando Color Range: Light to Dark **SATRA:** 85%



Commando WP GT Starfish





Weight Range: 1.2 - 1.6mm **Oil Content:** 10% (+/-2%) NWP Version: Damre Color Range: Light to Dark **SATRA:** 85%



Damre WP GT Raindrops





Weight Range: 1.2 - 1.6mm Oil Content: 16% (+/-2%) WP Version: Not Available Color Range: Med. to Dark **SATRA:** 85%



Grand Slam GT Timberwolf

*Maximum thickness on non nubuck articles is 1.6mm.



Gore Tex



Weight Range: 1.2 - 1.8mm Oil Content: 12% (+/-2%) NWP Version: Highland Color Range: Med. to Dark SATRA: 85%



Highland WP GT Tobacco



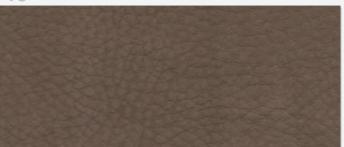


Weight Range: 1.2 - 2.2mm Oil Content: 12% (+/-2%) NWP Version: Superbuck Color Range: Light to Dark SATRA: 85%

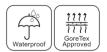


Waterbuck WP GT Wheat





Weight Range: 1.0 - 2.2mm Oil Content: 10% (+/-2%) NWP Version: Slippery Color Range: Light to Dark SATRA: 85%



Slippery WP GT Belgian

Washable

Having footwear easy to clean is essential for product care and longevity. For styles created to be machine washed, look to ISA's offerings which meet the International Standard for commercial laundering, ISO 105-C06. You can be secure knowing the leather color will not fade or stain and the material will not shrink.





Washable

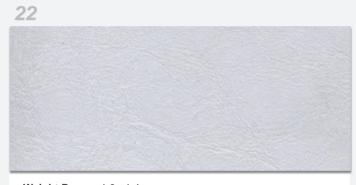




Weight Range: 1.2 - 2.0mm Oil Content: 8% (+/-2%) NWP Version: Not Available Color Range: Light to Dark SATRA: 85%



Discovery WP SS Washable Leather Brown



Weight Range: 1.0 - 1.4mm Oil Content: 10% (+/-2%) WP Version: Not Available Color Range: Light to Dark SATRA: 85%



Shazam Washable White



Weight Range: 1.2 - 1.6mm Oil Content: 10% (+/-2%) WP Version: Not Available Color Range: Light to Dark SATRA: 85%

Washable

Rejuvenate Washable Tropical Peach





Weight Range: 1.2 - 2.0mm Oil Content: 10% (+/-2%) WP Version: Not Available Color Range: Light to Dark SATRA: 85%



*Tropicana Washable meets 2.5 for Color Stain.

Tropicana Washable Smoked Pearl





Weight Range: 1.2 - 2.0mm **Oil Content:** 16% (+/-2%) NWP Version: Atlas Color Range: Med. to Dark **SATRA:** 85%



Abruzzo WP

Red Spur

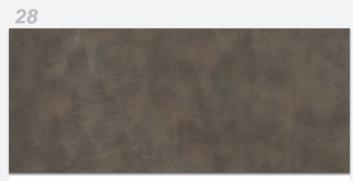




Weight Range: 1.2 - 2.0mm Oil Content: 20% (+/-2%) **NWP Version:** Back Track Color Range: Med. to Dark **SATRA:** 80%



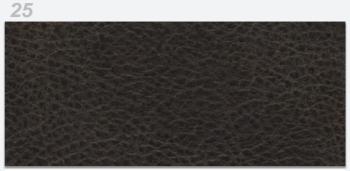
Back Track WP Autumn



Weight Range: 1.4 - 2.2mm Oil Content: 10% (+/-2%) NWP Version: Dev. Required Color Range: Med. to Dark **SATRA:** 85%



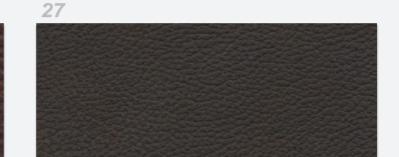
Blockbuster WP Rustic Brown



Weight Range: 1.2 - 1.8mm **Oil Content:** 16% (+/-2%) NWP Version: AR Rogue Color Range: Med. to Dark **SATRA:** 85%



AR Rogue WP Fossil



Weight Range: 1.4 - 2.0mm **Oil Content:** 18% (+/-2%) **NWP Version:** Beeswax Color Range: Med. to Dark **SATRA:** 85%



Beeswax WP Monk's Robe





Weight Range: 1.0 - 1.4mm Oil Content: 10% (+/-2%) NWP Version: Brilliant Color Range: Limited Metallic Finishes **SATRA:** 85%



Brilliant WP Egret





Weight Range: 1.2 - 1.8mm Oil Content: 16% (+/-2%) NWP Version: Cajun Color Range: Med. to Dark SATRA: 85%



Cajun WP

Java

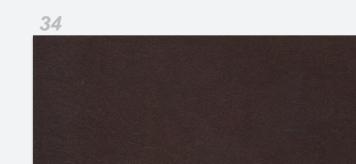




Weight Range: 1.0 - 1.8mm Oil Content: 10% (+/-2%) NWP Version: Chase Color Range: Light to Dark SATRA: 85%



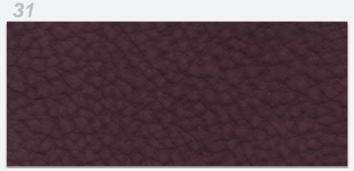
Chase WP Friar Brown



Weight Range: 1.2 - 2.0mm Oil Content: 18% (+/-2%) NWP Version: Euroveg Color Range: Med. to Dark SATRA: 85%



Euroveg WP Shopping Bag



Weight Range: 1.2 - 1.8mm Oil Content: 12% (+/-2%) NWP Version: Cashmere Color Range: Light to Dark SATRA: 85%



Cashmere WP Grape Wine





Weight Range: 1.2 - 2.2mm Oil Content: 18% (+/-2%) NWP Version: Crisscross Color Range: Med. to Dark SATRA: 80%



Crisscross WP

Belgian





Weight Range: 1.2 - 1.8mm Oil Content: 16% (+/-2%) NWP Version: Filson Color Range: Med. to Dark SATRA: 85%



Filson WP Cashew





Weight Range: 1.0 - 1.6mm Oil Content: 18% (+/-2%) NWP Version: Journeyman Color Range: Med. to Dark SATRA: 85%



Journeyman WP Autumnal

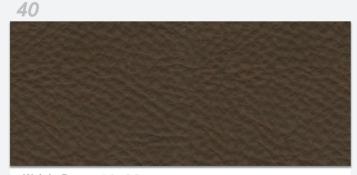




Weight Range: 1.2 - 2.0mm Oil Content: 16% (+/-2%) NWP Version: Maiden Color Range: Med. to Dark SATRA: 85%



Maiden WP Red Spur



Weight Range: 1.2 - 2.2mm Oil Content: 16% (+/-2%) NWP Version: Always WP Color Range: Med. to Dark SATRA: 80% / 85%



Muddy River WP Brown Sugar



Weight Range: 1.2 - 2.2mm Oil Content: 18% (+/-2%) NWP Version: Biker Color Range: Med. to Dark SATRA: 80%



Krakatoa WP Bruin



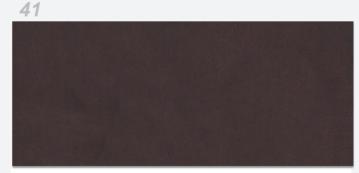


Weight Range: 1.0 - 1.6mm Oil Content: 14% (+/-2%) NWP Version: Maldova / Maldova 83 Color Range: Med. to Dark SATRA: 80% / 85%



Maldova WP Forest Night



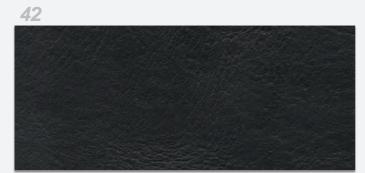


Weight Range: 1.2 - 2.2mm Oil Content: 18% (+/-2%) NWP Version: Orleans Color Range: Med. to Dark SATRA: 85%

Orleans WP CH Dark Coffee







Weight Range: 1.2 - 1.8mm Oil Content: 18% (+/-2%) NWP Version: Overdrive Color Range: Med. to Dark SATRA: 85%



Overdrive WP Brunette

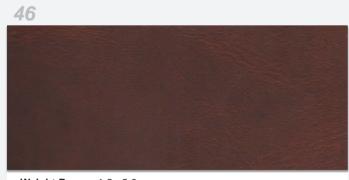




Weight Range: 1.2 - 1.8mm Oil Content: 10% (+/-2%) NWP Version: Plunge Color Range: Light to Dark SATRA: 85%



Plunge WP Dove



Weight Range: 1.2 - 2.0mm Oil Content: 16% (+/-2%) NWP Version: River Run Color Range: Med. to Dark SATRA: 80%



River Run WP Sudan Brown



Weight Range: 1.2 - 1.8mm Oil Content: 16% (+/-2%) NWP Version: Overlord Color Range: Med. to Dark SATRA: 80%



Overlord WP Grand Canyon



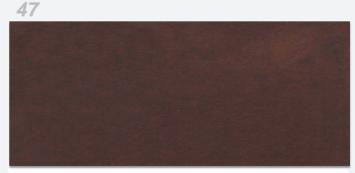


Weight Range: 1.2 - 1.8mm Oil Content: 16% (+/-2%) NWP Version: Revenge Soft Color Range: Med. to Dark SATRA: 85%



Revenge Soft WP Fossil

00011

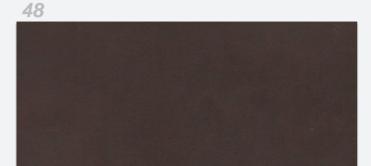


Weight Range: 1.2 - 2.2mm Oil Content: 18% (+/-2%) NWP Version: Saddleback Color Range: Med. to Dark SATRA: 85%

Waterproof

Saddleback WP Glazed Ginger



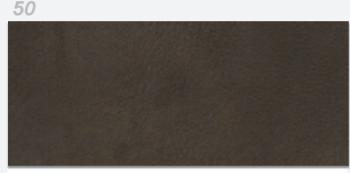


Weight Range: 1.2 - 2.0mm Oil Content: 12% (+/-2%) NWP Version: Sanehorse LO Color Range: Med. to Dark SATRA: 85%



Sanehorse WP LO

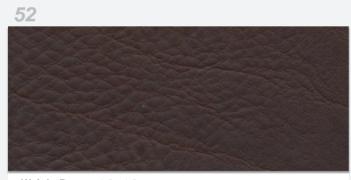
Roasted Pecan



Weight Range: 1.2 - 2.0mm Oil Content: 12% (+/-2%) NWP Version: Sasquatch Color Range: Med. to Dark SATRA: 85%



Sasquatch WP Coffee Bean



Weight Range: 1.2 - 1.8mm Oil Content: 14% (+/-2%) NWP Version: Super Lite Color Range: Med. to Dark SATRA: 85%



Super Lite WP Clove **49**



Weight Range: 1.2 - 1.8mm Oil Content: 18% (+/-2%) NWP Version: Santro Color Range: Med. to Dark SATRA: 85%

Santro WP Canteen

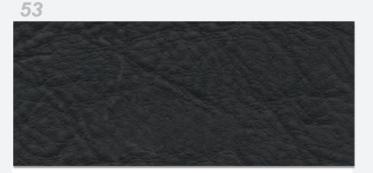
51



Weight Range: 1.0 - 1.6mm Oil Content: 10% (+/-2%) NWP Version: Shaun Color Range: Light to Dark SATRA: 85%



Shaun WP Dusty Pink



Weight Range: 1.2 - 2.2mm Oil Content: 18% (+/-2%) NWP Version: Tailgate Color Range: Med. to Dark SATRA: 85%



Tailgate WP Brunette





Weight Range: 1.2 - 2.0mm Oil Content: 16% (+/-2%) NWP Version: Titan Color Range: Med. to Dark SATRA: 85%



Titan WP Boston Tan





Weight Range: 1.2 - 1.8mm Oil Content: 18% (+/-2%) NWP Version: Valor Color Range: Med. to Dark SATRA: 85%



Valor WP Madder Brown

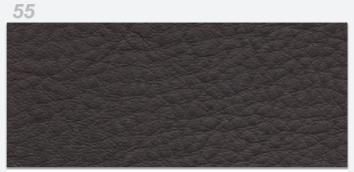




Weight Range: 1.4 - 2.2mm Oil Content: 16% (+/-2%) NWP Version: Workhorse Color Range: Med. to Dark SATRA: 85%



Workhorse WP Monk's Robe



Weight Range: 1.2 - 2.2mm Oil Content: 18% (+/-2%) NWP Version: Trailblazer Color Range: Med. to Dark SATRA: 85%



Trailblazer WP

Teak





Weight Range: 1.2 - 2.2mm Oil Content: 18% (+/-2%) NWP Version: Fury Color Range: Med. to Dark SATRA: 85%



Watertown WP

Yam

ISA LITE INDEX

ARTICLE	Gallons of Water Saved	Energy Hours Saved
01 Barrier WP SS	8.69	303.94
02 Blizzard WP SS	8.69	317.77
03 Breathe Easy WP SS GT	8.68	302.67
04 Iceberg WP SS	8.69	316.58
05 Lore WP GT SS	8.69	318.35
06 Manitou WP GT SS	8.69	310.63
07 Riptide Galloper GT WP SS	8.69	311.93
08 Snowbird WP SS	8.69	281.14
09 Snowplow WP SS	8.69	284.62
10 Whirlpool WP GT SS	8.69	301.97
11 Ambush WP GT	8.68	307.11
12 Commando WP GT	8.69	324.69
13 Cool WP GT	8.69	320.76
14 Damre WP GT	8.69	313.93
15 Farmington WP GT	8.69	317.11
16 Grand Slam GT	8.69	300.07
17 Highland WP GT	8.69	313.50
18 Slippery WP GT	8.73	293.33
19 Waterbuck WP GT	8.69	300.08
20 Discovery WP SS Washable	8.68	295.42
21 Rejuvenate Washable	8.45	311.25
22 Shazam Washable	8.45	312.12
23 Tropicana Washable	9.54	305.37
24 Abruzzo WP	8.69	268.08
25 AR Rogue WP	9.23	282.75
26 Back Track WP	8.79	293.65
27 Beeswax WP	8.67	300.68
28 Blockbuster WP	8.70	324.71
29 Brilliant WP	8.67	309.49

ARTICLE	Gallons of Water Saved	Energy Hours Saved
30 Cajun WP	8.67	291.20
31 Cashmere WP	8.31	289.53
32 Chase WP	8.69	313.34
33 Crisscross WP	8.69	296.90
34 Euroveg WP	8.69	278.93
35 Filson WP	8.69	299.66
36 Journeyman WP	8.79	275.79
37 Krakatoa WP	9.02	287.72
38 Maiden WP	8.69	294.29
39 Maldova WP	8.69	303.48
40 Muddy River WP	9.02	287.29
41 Orleans WP	8.69	282.39
42 Overdrive WP	8.79	273.65
43 Overlord WP	9.02	282.64
44 Plunge WP	8.95	290.18
45 Revenge Soft WP	8.67	279.59
46 River Run WP	8.69	275.28
47 Saddleback WP	8.69	301.47
48 Sanehorse WP LO	8.69	301.49
49 Santro WP	8.69	304.28
50 Sasquatch WP	8.79	285.18
51 Shaun WP	8.67	299.64
52 Super Lite WP	9.02	299.09
53 Tailgate WP	8.36	288.46
54 Titan WP	8.73	265.63
55 Trailblazer WP	8.79	296.50
56 Valor WP	8.69	306.50
57 Watertown WP	8.67	280.96
58 Workhorse WP	8.73	303.45

Calculation is based on per pair of shoes using a 2.5 sqf average. Energy hours is requirement to power a 11W Lamp. LITE Index is based on 1.68mm weight.

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